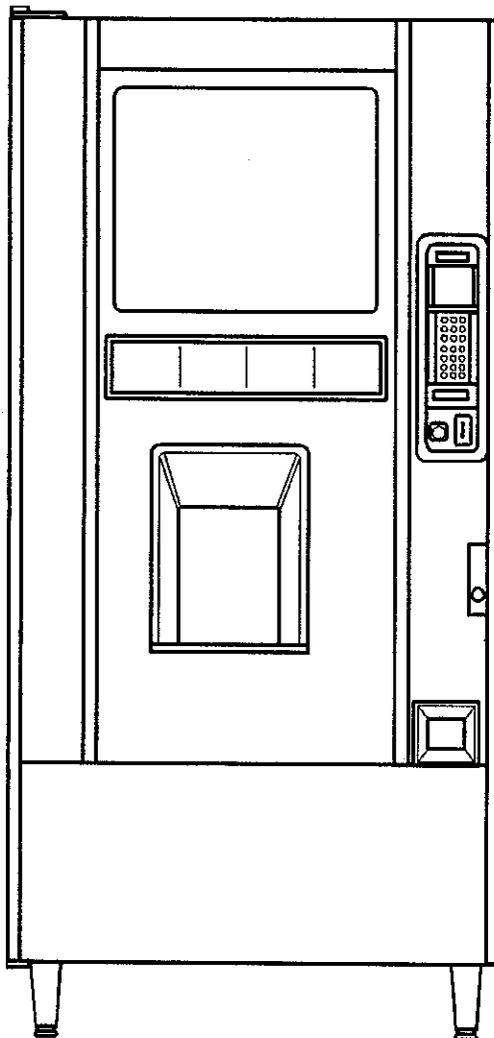


# GFD-4 Operation and Service Manual



GFD-4

*Glasco* <sup>TM</sup>

12955 Enterprise Way  
Bridgeton, MO 63044-1200  
(314) 298-3510

# GFD-4 Operation and Service Manual

This machine has been engineered to our own rigid safety and performance standards. It has earned a "Letter of Compliance" from NAMA indicating that it complies with sanitation and health guidelines recommended by the Automatic Merchandising Health-Industry Council (AMHIC) and it conforms with all other NAMA safety recommendations. This machine has been FCC verified.

This machine has been manufactured in accordance with the safety standards of both Underwriter's Laboratories and the Canadian Standards Association. To maintain this degree of safety and to continue to achieve the level of performance built into this machine, it is important that installation and maintenance be performed so as to not alter the original construction or wiring and that replacement parts are as specified in the parts section of your *Service Manual*. Your investment in this equipment will be protected by using this *Service Manual* in your operation, service, and maintenance work. By following prescribed procedures, machine performance and safety will be preserved.

The GFD-4 merchandiser is warranted for one (1) year against defective parts and workmanship. Any part or parts which are proven to be defective within one (1) year of the date of shipment will be repaired or replaced free of charge when the defective part is returned, with transportation charges prepaid, to the destination designated by the Glasco Warranty Department.

This warranty applies only to the original purchaser of the merchandiser and is null and void if the merchandiser is sold during the period of warranty.

This warranty is also null and void for all electrical components, wiring, or circuits and/or for all mechanical parts or assemblies damaged as a result of operating the merchandiser at other than 110-120 volts, 60 Hertz current. This warranty is null and void in the event of vandalism, fire, or negligence on the part of the operator.

No warranty is given or implied on incandescent lamps, neon lamps, fluorescent lamps, ballasts, starters, or other expendable items. No warranty will be given when other manufactured components are installed in Glasco merchandisers.

Further, Glasco is not responsible for any cost of service rendered or repairs made on merchandisers or parts by anyone other than an authorized Glasco distributor, unless authorization to incur such expense has been given in writing by Glasco prior to incurring such expense.

This warranty is in lieu of all warranties expressed or implied, including, without limitation, warranties of merchantability and all other obligations or liabilities on the part of Glasco. Furthermore, Glasco neither assumes nor authorizes any person to assume for it any other obligation or liability in connection with the sale of said equipment or any part thereof.

Glasco <sup>TM</sup>  
12955 Enterprise Way  
Bridgeton, MO 63044

# GFD-4 Operation and Service Manual

## TABLE OF CONTENTS

|  |     |
|--|-----|
| Warranty .....                                 | ii  |
| How To Use The Parts List.....                 | iv  |
| Machine Requirements and Characteristics ..... | A-1 |
| Programming.....                               | B-1 |
| Parts .....                                    | C-1 |

# GFD-4 Operation and Service Manual

## How To Use The Parts List

This manual contains a parts list for each repairable assembly in the merchandiser. Each parts list contains information you will need when you want to order parts. Column one is labeled "FIGURE INDEX NUMBER". The number to the left of the dash is the figure number and the number to the right of the dash is the index number of the part. To avoid confusion it is important to remember that all assemblies DO NOT have corresponding illustrations. Column two is labeled "DESCRIPTION". The name of the part and a brief description are included in this column. There can be one, two, or three columns labeled "PART NO." and "QTY". Each set is labeled with the appropriate model number(s).

### NOTE

If a part or an assembly is used in each of the models listed in a given table, it is only listed under the first set of columns. See Index 1 in the sample.

If the same part is used in each of the models listed in the table, but the quantities are different, different numbers will be listed in each of the QTY columns. See Index 2 in the sample.

When N/A appears in the PART NO. column, the part is not used in the corresponding model. See Index 3 and Index 4 in the sample.

For attaching parts (i.e. - nuts, screws, washers, etc.) the QTY column lists only the quantity necessary to attach one part or assembly. See Index 5 in the sample.

If an assembly does not have a part number, a dashed line appears in the "PART NO." column.

### ABBREVIATIONS USED IN THE PARTS LIST

|     |                       |      |                    |
|-----|-----------------------|------|--------------------|
| CT  | Count                 | RHS  | Round head screw   |
| HD  | Head                  | S/T  | Self-tapping       |
| LGM | Light gauge metal     | T/C  | Thread cutting     |
| LH  | Left-hand             | T/F  | Thread forming     |
| N/A | Not applicable        | THS  | Truss head slotted |
| PCB | Printed circuit board | W/Hd | Washer head        |
| PHS | Pan head slotted      | W/LW | With lock washer   |
| RH  | Right hand            |      |                    |

# GFD-4 Operation and Service Manual

## SAMPLE

| <b>FIGURE<br/>INDEX<br/>NUMBER</b> | <b>DESCRIPTION</b>                                 | <b>GS-1</b>     |            | <b>GS-2</b>     |            |
|------------------------------------|--|-----------------|------------|-----------------|------------|
|                                    |  | <b>PART NO.</b> | <b>QTY</b> | <b>PART NO.</b> | <b>QTY</b> |
| 2-1                                | Insert - Coin                                      | 5231010         | 1          |                 |            |
| 2-2                                | Clamp - Cable 3/4 Inch                             | 1592361         | 2          |                 | 3          |
| 2-3                                | Spacer - Delivery Pan                              | 7311258         | 1          | N/A             |            |
| 2-4                                | Spacer - Gum & Mint                                | N/A             |            | 6382649         |            |
| 2-5                                | Bracket - Lamp Mounting<br>(Screw #8-32 x 1/4 RHS) | 1497246         | 2          |                 |            |
|                                    |  | 9991973         | 2          |                 |            |

## HOW TO ORDER PARTS

The members of the parts department at your Glasco distributor are ready to serve you. Please have the following information ready when you call in your parts order:

Your account number

Name and model number of the merchandiser

Serial number of the merchandiser

Part number, complete description and quantity required for each part you wish to order.

# GFD-4 Operation and Service Manual

## MACHINE REQUIREMENTS AND CHARACTERISTICS

### POWER REQUIREMENTS

|          |          |
|----------|----------|
| Volts AC | 115      |
| Amps     | 15       |
| Hz       | 60       |
| Phase    | Single   |
| Outlet   | 3-pin    |
| Type     | Grounded |

### CHECKING THE POWER OUTLET

#### *Voltage Check*

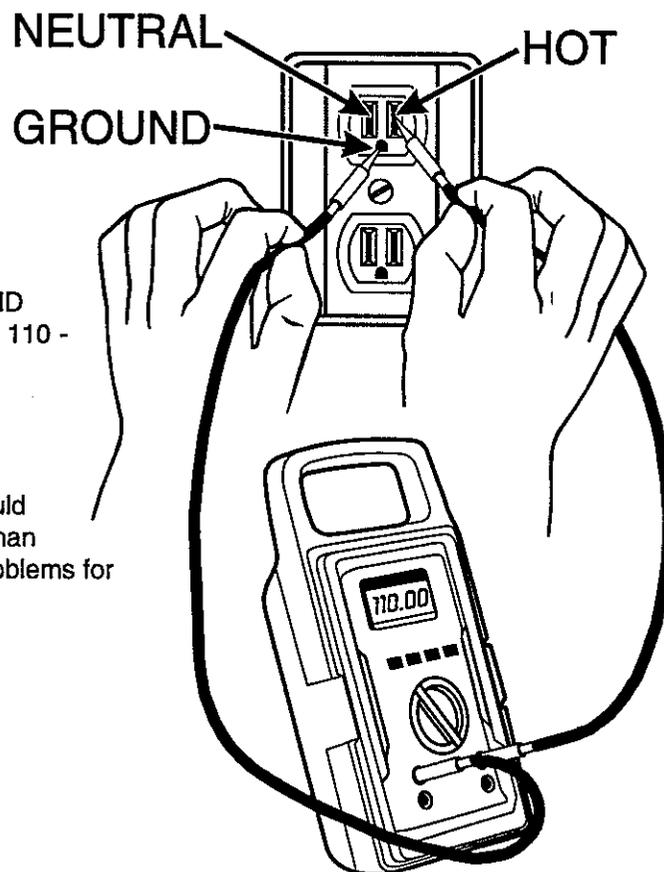
When placed across the HOT and NEUTRAL terminals, a volt-ohmmeter should indicate 110 - 130 volts AC.

#### *Polarity Check*

When placed across the HOT and GROUND terminals, a volt-ohmmeter should indicate 110 - 130 volts AC.

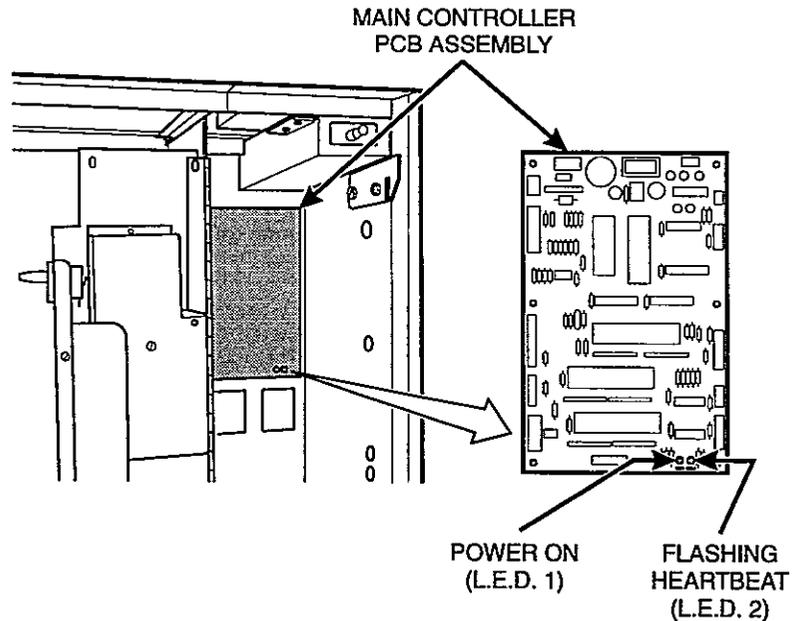
#### *Noise Potential Check*

When placed across the NEUTRAL and GROUND terminals, a volt-ohmmeter should indicate 0 volts AC. A reading of greater than 1.5 to 2.0 volts AC could result in noise problems for the electronic circuitry.



# GFD-4 Operation and Service Manual

## Controller Card Display



**Main Controller Card Display.** This display consists of two light emitting diodes (LED) mounted on the controller card.

**POWER ON** When lit, this green LED indicates electrical power is applied to the controller card.

**HEARTBEAT** When flashing, this red LED indicates that the controller card is active and the software is operating.

### **NORMAL CONDITIONS:**

When the merchandiser is operating normally, you should see a steady green **POWER ON** indicator and a flashing red **HEARTBEAT** indicator. Refer to the maintenance manual if any other condition exists.

# GFD-4 Operation and Service Manual

## LEVELING THE MERCHANDISER

From a safety standpoint it is very important that the merchandiser be level. A level merchandiser is less likely to tip over and cause personal injury. Level the merchandiser by moving the leg levelers in or out for proper adjustment. Pliers or channel locks may be required to loosen the leg levelers. Level the merchandiser from the right to left and from front to back using a spirit level. When the merchandiser is part of a bank of machines, it should be leveled in reference to the other machines.

### Caution

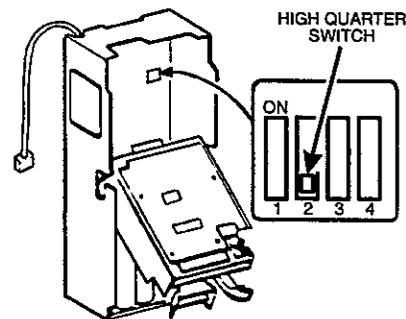
Have an assistant hold the merchandiser while you adjust the leg levelers.

## COIN MECHANISM

### Setting the Quarter Switch

If your coin mechanism is not a MARS TRC 6000, skip this procedure and begin loading the coin mechanism. If your coin mechanism is a MARS TRC 6000, flip down the top front of the mechanism and set the quarter switch as shown on the drawing to the right. Make sure switch #2 is in the down or "off" position.

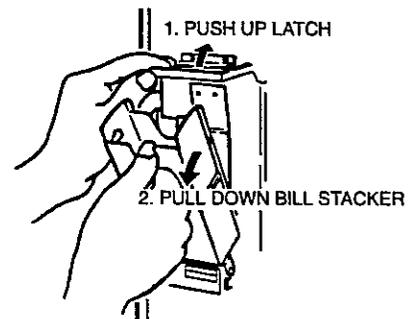
### SETTING THE QUARTER SWITCH



### Loading the Coin Mechanism

1. Open the cabinet door and the monetary cabinet
2. Insert coins into their respective tubes. Make sure each tube is full.
3. Inspect the tubes for shingled coins and correct if necessary.

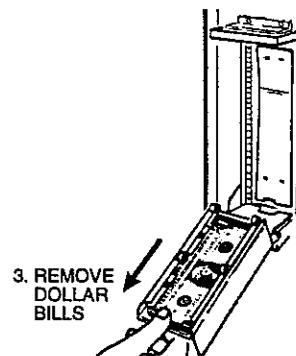
### EMPTYING THE BILL STACKER



## BILL VALIDATOR

### Emptying the Stacker

1. Push up on the magazine latch to release the housing
2. Open the magazine by pulling it down.
3. Remove the bills and close the magazine. Make sure it is secure.



# GFD-4 Operation and Service Manual

## WATER FILTER CARTRIDGE

If your merchandiser has a water filter option, it cannot be operated without a properly installed water filter cartridge.

### Note

Check the water filter installation record. There is a place to write the vend number on the cartridge. The filter is normally effective for approximately 26,000 7 oz. vends, 22,000 8 oz. vends, 20,000 9 oz. vends, or 15,000 12 oz. vends. Local conditions may require more frequent replacement.

### Removal

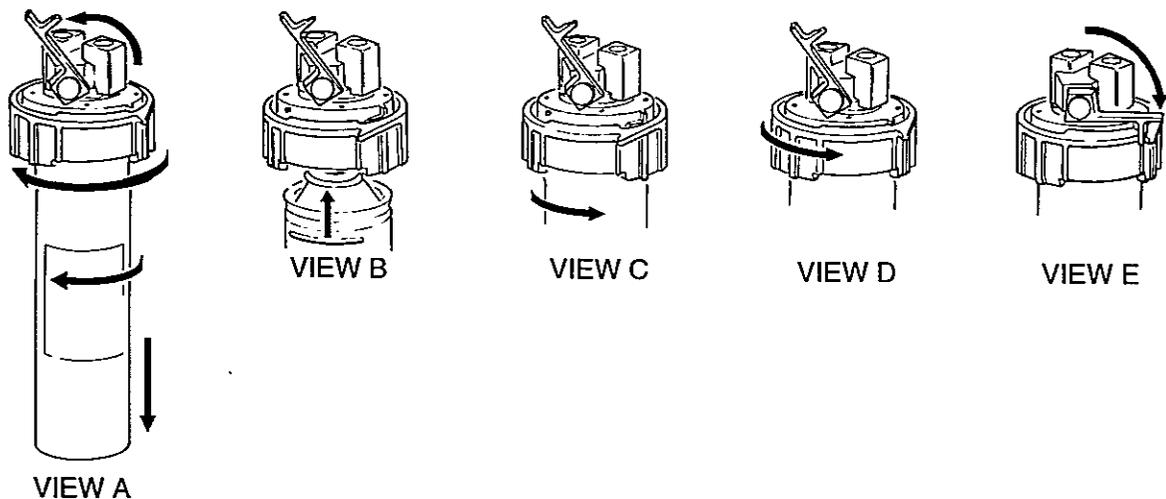
1. Turn the main power switch to the off position.
2. Flip the lock lever UP (view A). The lock lever on the water filter head is used to open and close the water inlet to the merchandiser.
3. Rotate the locking collar to the left about 60 degrees until it drops to the filter receiving position.
4. Rotate the filter to the left until it drops free of the locking collar.

### Installation

1. Align the raised rib near the top of the cartridge with the ribless portion of the locking collar (view B).
2. Push the cartridge up into the filter head (view B).
3. Rotate the cartridge to the right until the lock lever engages the locking collar (view C).
4. Rotate the locking collar to the right until it moves up into the locking position (view D).
5. Push the lock lever DOWN (view E).

### Note

Do not flush the water filter cartridge.

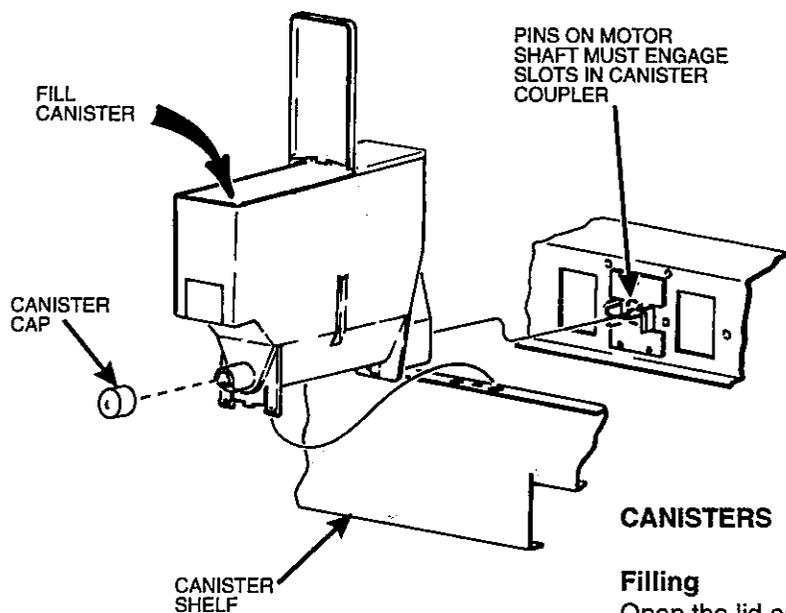
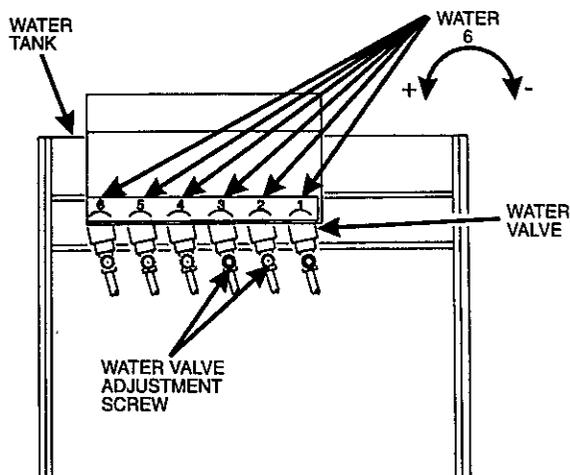


# GFD-4 Operation and Service Manual

## ADJUSTING WATER VALVES

This should be done in conjunction with setting the factory default times during Product Configuration programming.

1. Using a slotted screwdriver, turn the adjustment screw clockwise to decrease the water flow rate.
2. Turn the adjustment screw counterclockwise to increase the water flow.



## CANISTERS

### Filling

Open the lid as shown, and carefully pour product into canister.

### Installing

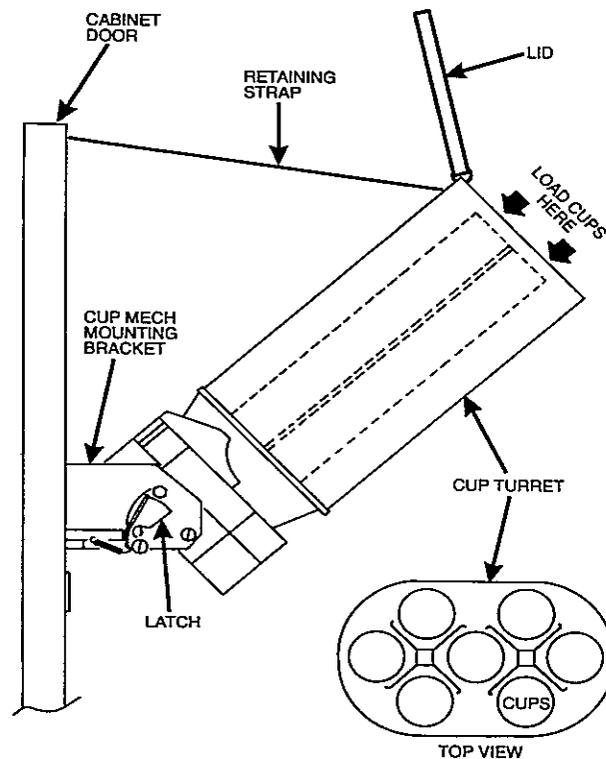
1. Place the canister in the position shown.
2. Engage the pins on the motor shaft with the slots in the canister coupler.
3. Fit tabs on the canister into the slots on the canister shelf.
4. To ensure the canister is correctly engaged with the rear mounting bracket, gently push down on the front edge of the canister lid.

# GFD-4 Operation and Service Manual

## CUP MECHANISM

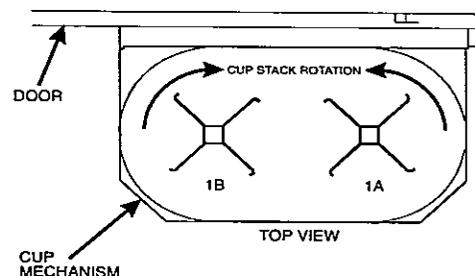
### Loading

1. Support the cup mechanism in the upright position.
2. Push the latch forward to release the cup mechanism. Continue to support the mechanism while you lower it into the loading position.
3. Remove the turret cover.
4. Open the bottom of the wrapper on a stack of cups.
5. Insert the wrapped cups into the turret and pull the wrapper out.
6. Replace the turret cover after the turret has been loaded.
7. Make sure the cup mechanism is locked into the upright position.



### Cups

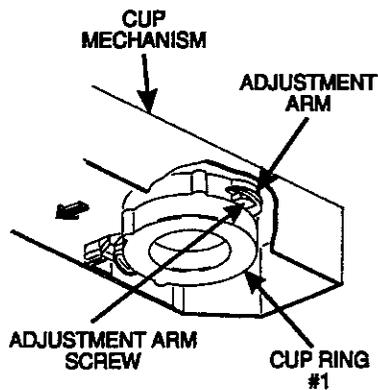
1. Use only cups which have been designated for use in a hot beverage vending machine.
2. Check to insure that the cup size you are loading agrees with the cup size selected during programming.
3. Make sure you observe proper hygiene. Touch only the wrapper and not the cups.
4. Do not fill cups above the level marked on the outside of the cup turrets or above the "Fill Line" label inside each turret.
5. Check to make sure the cups you are loading are the same size and brand of those hot drink cups currently in the turret. Do not intermix.



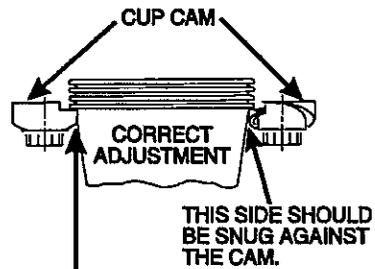
# GFD-4 Operation and Service Manual

## Adjustment

1. Place seven cups in the cup ring
2. Observe the clearance as shown in view B.
3. To adjust, first loosen the adjustment arm screw (view A).
4. Next, move the adjustment arm until the correct clearance is achieved.
5. Finally, hold the adjustment arm in place and tighten the adjustment arm screw.



VIEW A



SET THIS SPACE JUST WIDE ENOUGH TO ALLOW EJECTION OF CUPS.

VIEW B



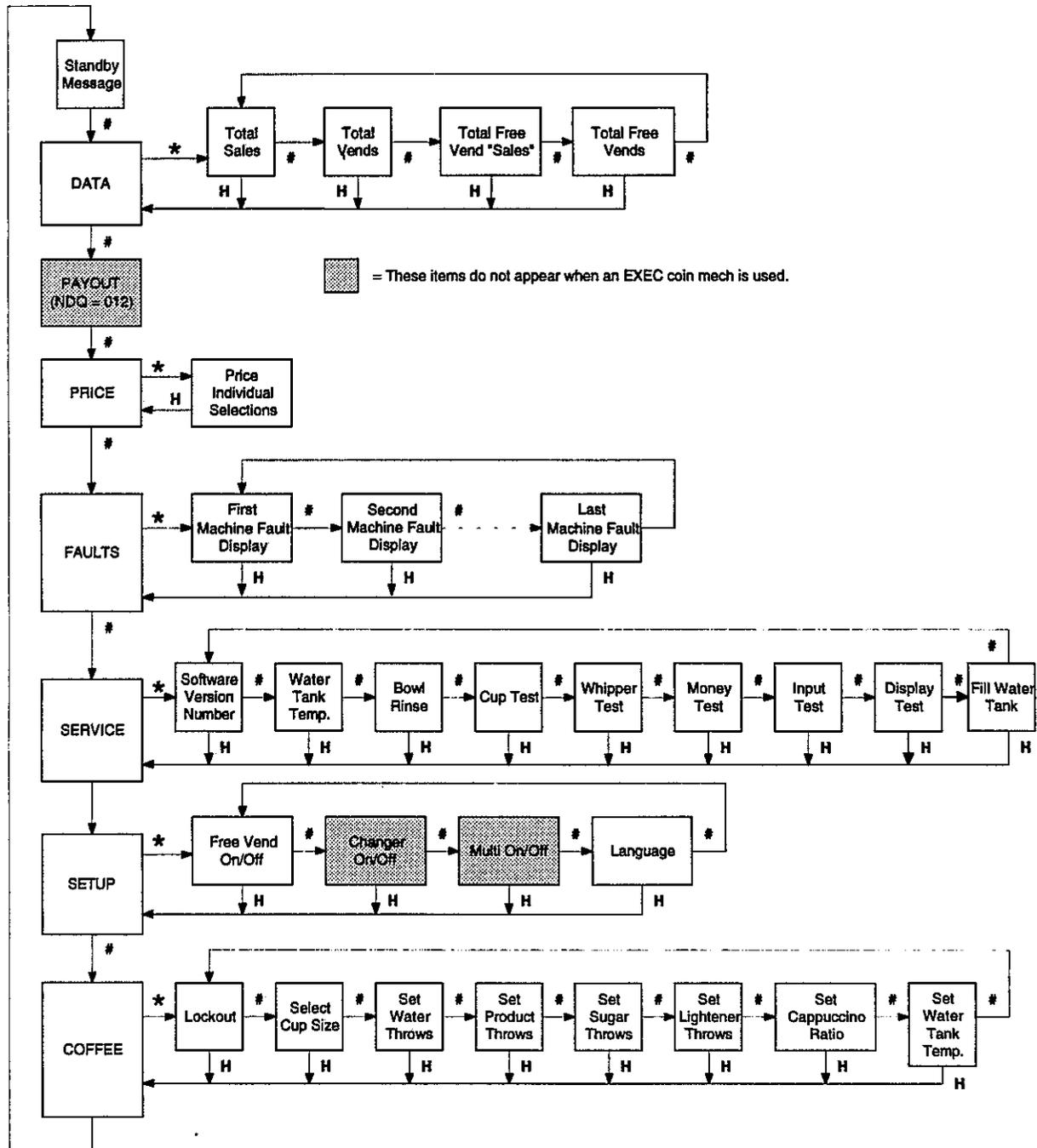
VIEW C



VIEW D

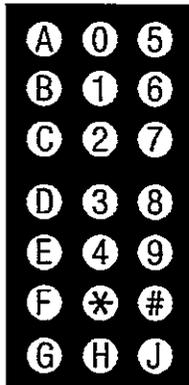
# GFD-4 Operation and Service Manual

## PROGRAMMING



The diagram on these pages is a map of the programming functions in your merchandiser. These functions will be described in greater detail, but this will help you get around once you are familiar with how programming works. The symbols H, \*, and # represent special keys that move you around inside the programming modes, and from one mode to another. As you can see on the diagram, these symbols show up in the pathways in and around the modes.

# GFD-4 Operation and Service Manual



## THE KEYPAD

During vending, customers use the keypad to make selections. When you pull the door switch to the ON position, the keypad becomes your programming input device. For reference, we will show the keypad on all the pages.

## DATA

View four types of data:

TOT\$ = Total Machine Sales

TOT = Total Machine Vends

FRV\$ = Total Free Vend "Sales"

FRV = Total Free Vends

This data is nonresettable.

### NOTE

At any time you can press **H** once to return to the **DATA** display. Press **H** again to return to the standby message.

1. Pull out the door switch button to the ON position.
2. Press # until the display shows **DATA**.
3. Press \*. The display shows **TOT\$ .XX**. This is the dollar and cents amount of machine sales.
4. Press #. The display shows **TOT XX**. This is the total count of all vends.
5. Press #. The display shows **FRV\$ .XX**. This is the dollar and cents amount of free vend "sales".
6. Press #. The display shows **FRV .XX**. This is the total count of free vends.
7. Press # to return to step 3, or **H** to exit.

# GFD-4 Operation and Service Manual

## **PAY OUT (Does not apply to machines with EXEC coin mechanisms.)**

Pay out coins:

1. Pull out the door switch button to the ON position.
2. Press # until the display shows **N.D.Q. = 0.1.2**. This is telling you that pressing 0 pays out Nickels, pressing 1 pays out Dimes, and pressing 2 pays out Quarters.
3. Press the appropriate key once to pay out one coin.
4. Press and hold the appropriate key to pay out coins continuously.
5. Press H to return to the standby message.

## **PRICE**

Set prices for all the selections in your merchandiser:

### **NOTE**

At any time you can press H once to return to the **PRICE** display. Press H again to return to the standby message.

1. Pull out the door switch button to the ON position.
2. Press # until the display shows **PRICE**.
3. Press \*, and the display shows **PRC. A .XX**. "XX" is the price for the A selection.

**OR**

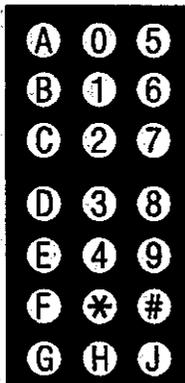
Press the letter of the selection you want to price, and it will be displayed immediately.

4. Press # until the selection you want to price is displayed.

**OR**

Press the letter of the selection you want to price, and it will be displayed immediately.

5. Enter a new price with the number keys.
6. Press # to return to step 3, or H to exit.



# GFD-4 Operation and Service Manual

## FAULTS

Display all the active faults on your merchandiser:

### NOTE

At any time you can press **H** once to return to the **FAULTS** display. Press **H** again to return to the standby message.

1. Pull out the door switch button to the ON position.
2. Press # until the display shows **FAULTS**.
3. Press \* to see the list of faults:

**KEYPAD XY**

Key(s) "X" and "Y" are stuck.

**RING.MTR**

The cup ring is jammed.

**MOT'R 12**

Cup turret motor 1 or 2 is jammed.

**NO CUPS 1**

Out of cups.

**WASTE PAIL**

The waste pail is full.

**LOW WATER**

The water level in the tank is low.

**COLD TANK**

Water is too cold to vend.

**NO SENSOR**

Illegal temperature reading.

**TANK ERR**

A fault occurred in the inlet system.

**WHIP 123**

Whipper motor failure (motor 1, 2, or 3).

**NO MECH**

Coin mechanism not detected.

**MECH COMM**

Problem communicating with the coin mechanism.

**MECH.SENSOR**

Coin mechanism sensor error.

**DBV COMM**

Problem communicating with the bill validator.

**CHK PRICE**

Illegal price is detected.

**LOCKS SET**

All selections are locked.

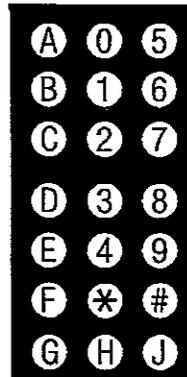
**NO FAULTS**

There are no faults on the machine.

**When the first fault item (if any) repeats, you have seen all the faults.**

**When active faults exist, pulling the door switch will automatically display FAULTS.**

4. Press # to return to step 3, or H to exit.



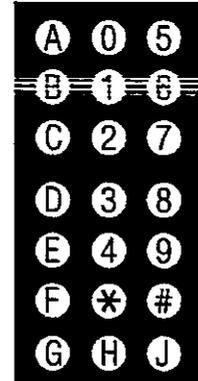
# GFD-4 Operation and Service Manual

## SERVICE

View machine status and test certain functions:

### NOTE

At any time you can press **H** once to return to the **SERVICE** display. Press **H** again to return to the standby message.



1. Pull out the door switch button to the ON position.
2. Press # until the display shows **SERVICE**.
3. Press \*. The display shows the software version number.
4. Press #. The display shows the water tank temperature. Temperature is displayed in either degrees Fahrenheit (F) or Celsius (C), depending upon what was set in the **COFFEE** mode.
5. Press #. The display shows **BOWL RINSE**. To rinse the bowls, press **J**. Hot water is delivered to the mixing bowl(s), and the display shows **RINSING** until the cycle is complete.
6. Press #. The display shows **CUP TEST**. To drop a cup, press **J**.
7. Press #. The display shows **WHIP TEST**. To test the whipper(s), do one of the following:
  - a. Press the selection letter that uses the whipper you want to test. For example, pressing **A** will test whipper #1. (The display shows **WHIP 1**.)
  - b. Press the number of the whipper. The display shows the whipper number you pressed. (If you press a whipper number that does not exist, nothing happens.)
8. Press #. The display shows **MONEY TEST**. Insert coins and bills into the merchandiser. The amount you inserted is displayed.
9. Press #. The display shows **IN KPHLI**. This screen lets you test the **IN**put switches.
  - K** = the letter or number of any key being pressed replaces "K"
  - P** = waste pail overflow switch
  - H** = water tank upper level
  - L** = water tank lower level
  - 1** = cup ring empty sensor
10. Press #. The display shows **DSPLY TEST**. Press **J** to light up all segments in the display.
11. Press #. The display shows **TANK.FILL**.
  - a. Press **J**. The display shows: **FILLING**. This indicates that the tank is filling and/or the error is cleared. When the tank is full, the display returns to **TANK.FILL**.
  - b. If it is taking longer than 12 minutes to fill the tank **AND THERE ARE NO LEAKS**, you may see the **TANK ERR** message again. Just repeat step a after making sure there are no other problems, such as a restriction in the water inlet line.

### NOTE

The heater does not function until the tank is full. The normal heat up time to reach operating temperature is 90 minutes, depending upon incoming water temperature.

12. Press # to return to step 3, or **H** to exit.

# GFD-4 Operation and Service Manual

## SETUP

Configure various machine functions:

### NOTE

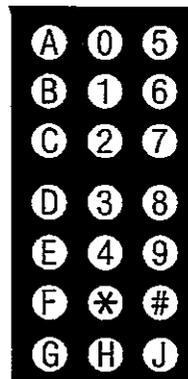
At any time you can press **H** once to return to the **SETUP** display. Press **H** again to return to the standby message.

1. Pull out the door switch button to the ON position.
2. Press **#** until the display shows **SETUP**.
3. Press **\***. The display shows either **FREE ON** or **FREE OFF**. When **FREE ON** is displayed, all selections are free. Press **J** to switch between **ON** and **OFF**.

### NOTE

If your machine has an EXEC coin mechanism, skip to step 6.

4. Press **#**. The display shows either **CHANGER ON** or **CHANGR OFF**. When **CHANGER ON** is displayed, a customer may receive change for a bill without making a vend. Press **J** to switch between **ON** and **OFF**.
5. Press **#**. The display shows either **MULTI ON** or **MULTI OFF**. When **MULTI ON** is displayed, a customer may purchase more than one item with a declining balance. Press **J** to switch between **ON** and **OFF**.
6. Press **#**. The display shows either **ENGLISH**, **ESPAÑOL**, or **FRANCAIS**. Press **J** to switch between **English**, **Spanish**, and **French** displays.
7. Press **#** to return to step 3, or **H** to exit.



# GFD-4 Operation and Service Manual

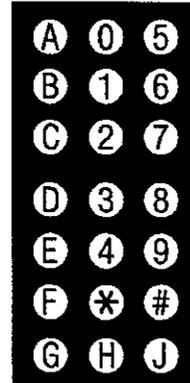
## COFFEE

Configure the product in your merchandiser:

### NOTE

At any time you can press **H** to return to the *COFFEE* display. Press **H** again to return to the standby message.

1. Pull out the door switch button to the ON position.
2. Press **#** until the display shows *COFFEE*.
3. Press **\***. The display shows *LK. ABCDEFG*. When letters **A** through **G** are displayed, it indicates the selections that are locked out. An active selection is indicated by a dash (-). Pressing the letter keys switches them from active to locked out.



### NOTE

If your machine is **NOT** equipped with the International Coffee option, you **MUST** lock out selection C. Failure to do so will allow "vending" a non-existent selection.

4. Press **#**. The display shows *CUP ? OZ*. Press **J** until the cup size you want is displayed.
  - a. If you want to load the factory default water and product throw times for your new cup size, press and hold **D**. The display shows *CLEARING*, then *FINISHED*.
5. Press **#**. The display shows *WATER*. This is the main screen for setting up water throws. If you don't want to do this, continue to step 6.
  - a. Do one of the following:  
Press the selection letter whose water throw you want to set  
**OR**  
Press **\*** to go to the **A** selection.
  - b. The display shows *WAT. A 5.90*. This is the water screen for the **A** selection. The numbers on the right are the throw time for the selection (5.90 seconds in this example).
  - c. Enter a new throw time, using the number keys.
  - d. Press **J** test throw the water.
  - e. Set another selection, or press **H** to return to the *WATER* display.

# GFD-4 Operation and Service Manual

6. Press #. The display shows **PRODUCT**. This is the main screen for setting up dry product throws. If you don't want to do this, continue to step 7.
  - a. Press \* or the selection letter to set up dry product.
  - b. Press J to test throw dry product.
  - c. Set another selection, or press H to return to the **PRODUCT** display.
7. Press #. The display shows **SUGAR**. This is the main screen for setting up sugar throws. If you don't want to do this, continue to step 8.
  - a. Press \* or the selection letter to set up sugar.

#### NOTE

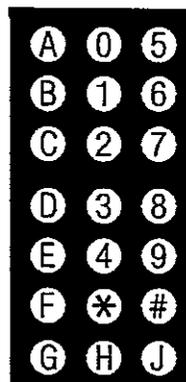
The **A** and **B** selections are represented by a star (\*). All other selections using sugar are represented normally.

- b. Press J to test throw sugar.
  - c. Set another selection, or press H to return to the **SUGAR** display.
8. Press #. The display shows **LIGHTENER**. This is the main screen for setting up lightener throws. If you don't want to do this, continue to step 9.
  - a. Press \* or the selection letter to set up lightener.

#### NOTE

The **A** and **B** selections are represented by a star (\*). All other selections using lightener are represented normally.

- b. Press J to test throw lightener.
  - c. Set another selection, or press H to return to the **LIGHTENER** display.
9. Press #. The display shows **RATIO .25**. This is the ratio of chocolate to coffee in a cappuccino drink. In this example, cappuccino uses 25% chocolate.
  - a. Enter a new ratio using the number keys. **A ratio between 5 and 50% must be present, or you can't leave this step.**
10. Press #. The display shows **SET XXX°F**. This is the setpoint for the hot water tank (in degrees Fahrenheit). The hot water tank will maintain this temperature within a few degrees.
  - a. Enter a new setpoint using the number keys. Acceptable range: 149°-205° F (65°-96° C).
  - b. Press J to switch the display between degrees Celsius and degrees Fahrenheit.
  - c. Press # to return to step 3 or H to exit.

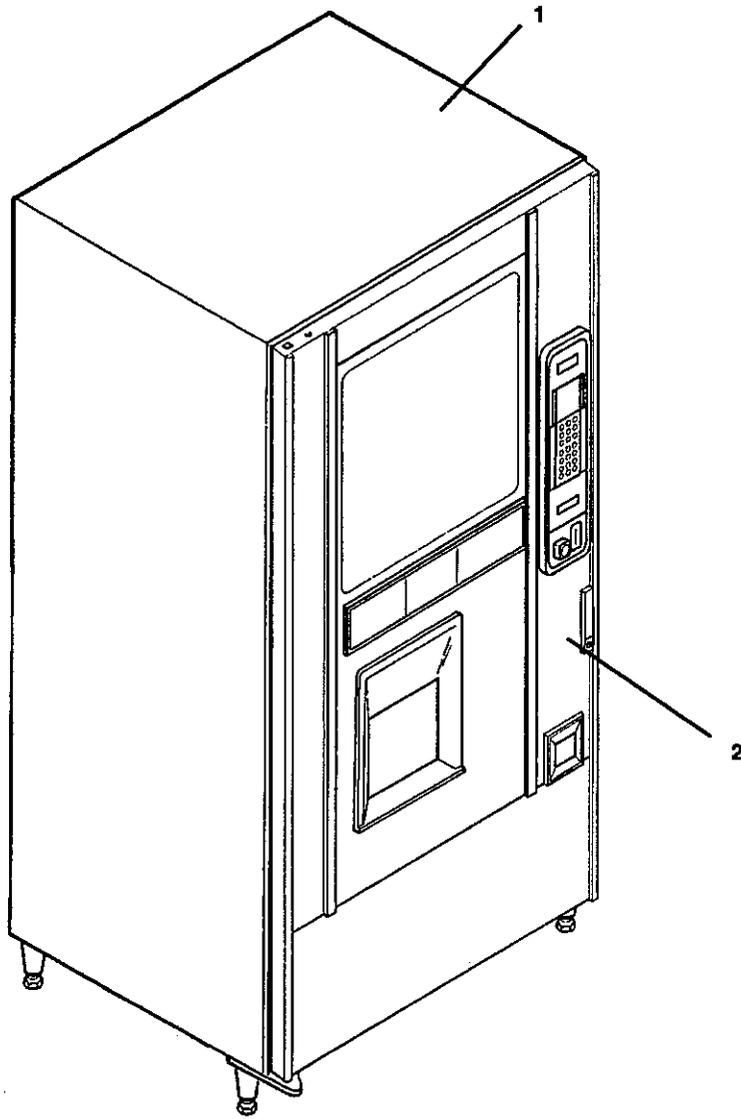


# GFD-4 Operation and Service Manual

## PARTS

**TABLE 1.**  
**GFD-4 MERCHANDISER**

| <b><i>INDEX</i></b> | <b><i>PART NUMBER</i></b> | <b><i>DESCRIPTION</i></b>                     | <b><i>QTY.</i></b> |
|---------------------|---------------------------|---|--------------------|
| 1                   | REF                       | CABINET ASSEMBLY (SEE FIGURE 9-A FOR DETAILS) | -                  |
| 2                   | REF                       | DOOR ASSEMBLY (SEE FIGURE 3 FOR DETAILS)      | -                  |



**FIGURE 1**

# GFD-4 Operation and Service Manual

**TABLE 2.  
HARNESSES, CONNECTORS, AND CLAMPS**

| <u>INDEX</u> | <u>PART NUMBER</u> | <u>DESCRIPTION</u>                  | <u>QTY.</u> |
|--------------|--------------------|-------------------------------------|-------------|
| 1            | 1452139            | 3/8" "J" CLAMP                      | -           |
| 2            | 4751080            | 5/8" "J" CLAMP                      | -           |
| 3            | 6239040            | HARNESS - TEMP SENS/FLOAT SW        | 1           |
| 4            | 6239007            | HARNESS - COIN HANDLING AND WHIPPER | 1           |
| 5            | 4305043            | 1" "J" CLAMP                        | -           |
| 6            | NOT USED           |                                     |             |
| 7            | NOT USED           |                                     |             |
| 8            | NOT USED           |                                     |             |
| 9            | 4752024            | 1/2" "J" CLAMP                      | -           |
| 10           | 6269014            | HARN - AC-1                         | 1           |
| 11           | 6239046            | HARN - SER. LT. SW.                 | 1           |
| 12           | NOT USED           |                                     |             |
| 13           | NOT USED           |                                     |             |
| 14           | 9984091            | POWER CORD                          | 1           |
| 15           | 6239025            | CABLE ASSY - 16 CONDUCTOR           | 1           |
| 16           | 6269008            | CABLE ASSY - 14 COND. - EURO        | 1           |
| 17           | 4304069            | JUMPER - MONETARY BOARD             | 1           |
| 18           | 6239004            | HARNESS - COIN HANDLING             | 1           |
| 19           | NOT USED           |                                     |             |
| 20           | NOT USED           |                                     |             |
| 21           | NOT USED           |                                     |             |
| 22           | NOT USED           |                                     |             |
| 23           | 6269003            | HARNESS - AUGERS                    | 1           |
| 24           | 6269007            | HARNESS - POWER TO AUTO DOOR        | OPT         |
| 25           | 6269012            | HARNESS - DC CABINET                | 1           |
| 26           | 6269012            | HARNESS - DC CABINET                | 1           |
| 27           | 6269013            | HARNESS - CUP MECH                  | 1           |
| 28           | 1452139            | RETAINER, HARNESS                   | -           |
| 29           | NOT USED           |                                     |             |
| 30           | NOT USED           |                                     |             |
| 31           | 2342315            | 1/4" "J" CLAMP                      | -           |
| 32           | NOT USED           |                                     |             |

# GFD-4 Operation and Service Manual

**TABLE 3.  
DOOR ASSEMBLY**

| <b>INDEX</b> | <b>PART NUMBER</b> | <b>DESCRIPTION</b>                          | <b>QTY.</b> |
|--------------|--------------------|---|-------------|
| 1            | -                  | MECH AND CANISTER ASSEMBLY (SEE FIGURE 6-1) | -           |
| 2            | -                  | DELIVERY DOOR (SEE FIGURE 7)                | -           |
| 3            | G1471006           | LABEL - GLASCO                              | 1           |
| 4            | 6232170            | LABEL - LATCH RELEASE                       | 1           |
| 5            | 6232513            | LABEL - SANITATION                          | 1           |
| 6            | G1472010           | FRAME - MONETARY                            | 1           |
| 7            | REF                | DOOR LOCK ASSEMBLY (SEE TABLE 5)            | -           |
| 8            | -                  | COIN RECEPTACLE ASSEMBLY (SEE TABLE 4)      | -           |
| 9            | 1172191            | BASE - LEVER LOCK                           | 1           |
| 10           | 6269014            | FRAME, CUP DELIVERY DOOR                    | 1           |
| 11           | G6262014           | DISPLAY - PHOTO - P.O.P.                    | 1           |
| 12           | 1482005            | DOOR ASSEMBLY - WELD                        | 1           |
| 13           | 1172190            | LEVER - LOCK                                | 1           |
| 14           | G1472021           | TRIM - COIN RECEPTACLE                      | 1           |
| 15           | G1472025           | TRIM - DOOR - OUTER SIDE                    | 2           |
| 16           | G1472026           | TRIM - DOOR - INNER SIDE                    | 2           |
| 17           | G6262025           | TRIM - SELECTION INSERT LONG                | 2           |
| 18           | G6262026           | TRIM - SELECTION INSERT SHORT               | 2           |
| 19           | G1472005           | PANEL - RH TRIM                             | 1           |
| 20           | G1482012           | TRIM PANEL/SUPPORT ASSEMBLY - LOWER         | 1           |
| 21           | G1482001           | PANEL - LH TRIM                             | 1           |
| 22           | G6262031           | TRIM ASSEMBLY - CENTER                      | 1           |
| 23           | G6262030           | INSERT - MENU                               | 1           |
| 24           | G1482002           | PANEL - TRIM - TOP                          | 1           |

# GFD-4 Operation and Service Manual

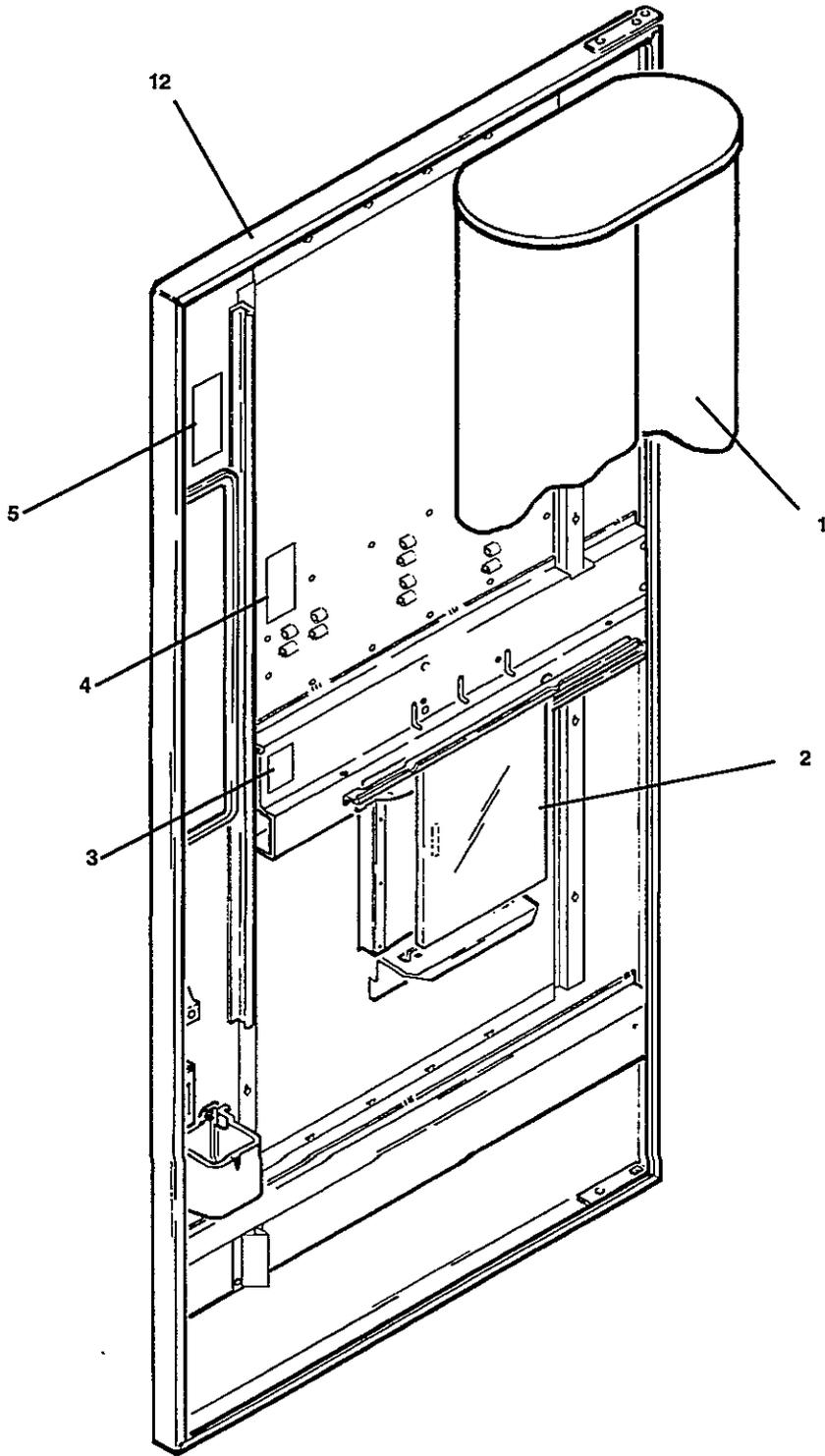


FIGURE 3 (1 OF 2)

# GFD-4 Operation and Service Manual

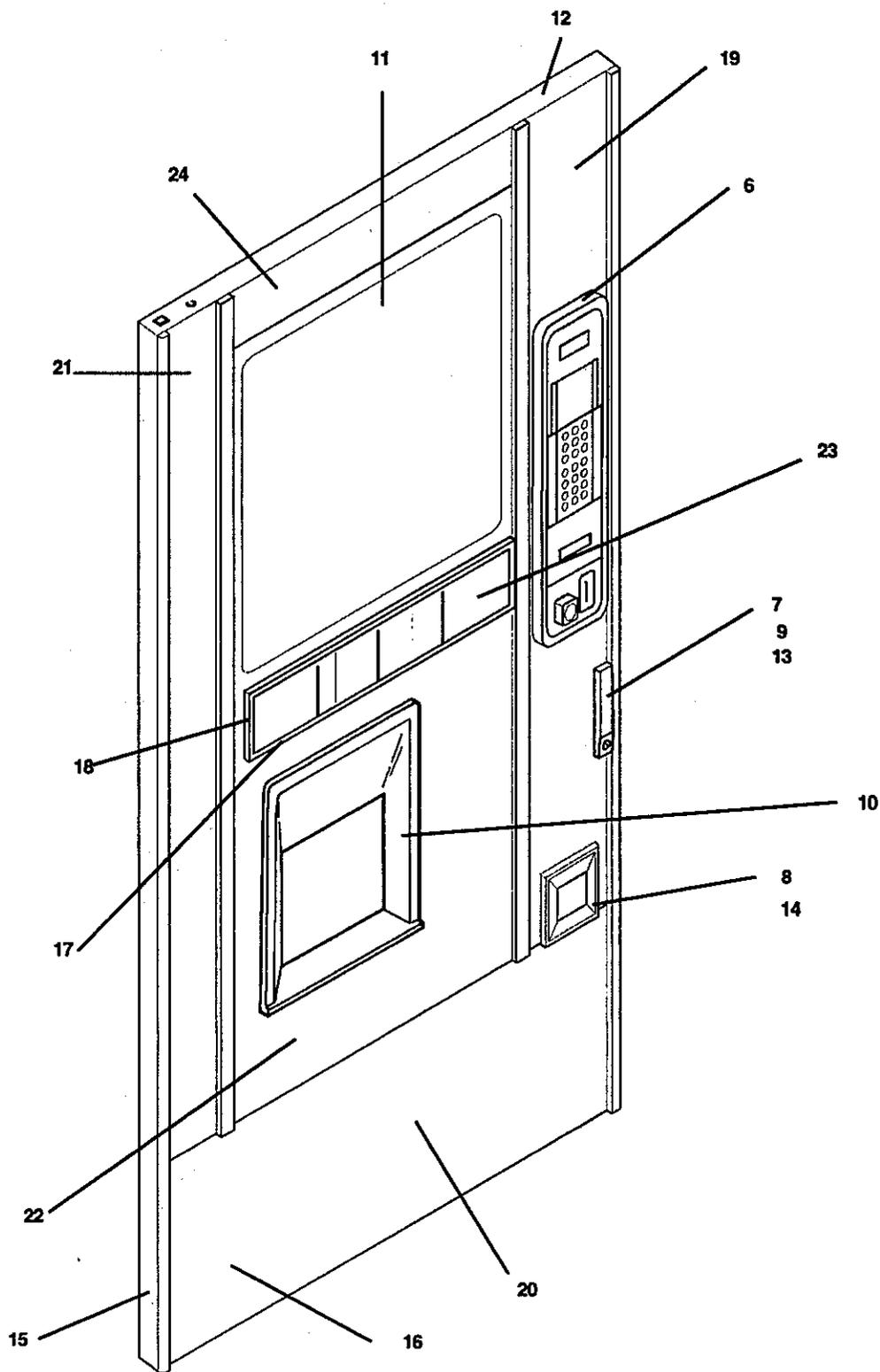


FIGURE 3 (2 OF 2)

# GFD-4 Operation and Service Manual

**TABLE 3-1.**

**BAG ASSEMBLY G6260001 CONTENTS**

| <u>PART NUMBER</u> | <u>DESCRIPTION</u>                 | <u>QTY.</u> |
|--------------------|------------------------------------|-------------|
| 1300018            | BAG - PLASTIC                      | 1           |
| 3158026            | LABEL - EVERPURE                   | 1           |
| 6232062            | LABEL - WINNERS MODE               | 1           |
| 6232080            | LABEL - PRICE, CUP SIZE, BLANK     | 1           |
| 6237117            | REMOVAL TOOL - IMPELLER            | 1           |
| 6237347            | VINYL CAP - 1.00IN.ID X 0.50IN.LG. | 7           |
| G6260002           | WIRING DIAGRAM - DOM. - GLASCO     | 1           |
| G6260003           | DOCUMENTATION PACKAGE              | 1           |
| G6260016           | LIST - BAG ASSEMBLY CONTENTS       | 1           |

**TABLE 4.**

**COIN RECEPTACLE ASSEMBLY**

| <u>INDEX</u> | <u>PART NUMBER</u> | <u>DESCRIPTION</u>                                       | <u>QTY.</u> |
|--------------|--------------------|--|-------------|
| 1            | G1472020           | TRIM ASSEMBLY - COIN CUP (INCLUDES INDEX #S 2 THROUGH 5) | 1           |
| 2            | G1472021           | TRIM COIN RECEPTACLE                                     | 1           |
| 3            | 4245084            | SHAFT - DOOR - COIN RETURN                               | 1           |
| 4            | 4245083            | SPRING - COIN RETURN DOOR                                | 1           |
| 5            | 4245082            | GATE - COIN RETURN                                       | 1           |
| 6            | 4245081            | CUP COIN RETURN  | 1           |
| 7            |                    | SCREW, #8-32 x 1/2 PHS S/T                               | 4           |

**TABLE 5.**

**DOOR LOCK ASSEMBLY**

| <u>INDEX</u> | <u>PART NUMBER</u> | <u>DESCRIPTION</u>  | <u>QTY.</u> |
|--------------|--------------------|---|-------------|
| 1            | REF                | DOOR LOCK AND HANDLE ASSEMBLY (SEE TABLE 5-1 FOR DETAILS) | 1           |
| 2            | 1472178            | LOCKBAR ASSEMBLY  | 1           |
| 3            | 6262074            | GUIDE - LOCK BAR  | 1           |

**TABLE 5-1.**

**DOOR LOCK AND HANDLE ASSEMBLY**

| <u>INDEX</u> | <u>PART NUMBER</u> | <u>DESCRIPTION</u>                  | <u>QTY.</u> |
|--------------|--------------------|-------------------------------------|-------------|
| 1            | 1172190            | LEVER - LOCK                        | 1           |
| 2            | 1302291            | PIVOT - LEVER LOCK                  | 1           |
| 3            | 1172191            | BASE - LEVER LOCK                   | 1           |
| 4            | 2272052            | ACTUATOR ASSEMBLY - LOCK BAR        | 1           |
| 5            | 1302289            | CUP SPACER                          | 2           |
| 6            | 1217161            | SCREW, #10-32 x 1/2 RHS W/LW        | 5           |
| 7            | 1302326            | SHIELD - LATCH                      | 1           |
| 8            | 9900121            | WASHER - STEEL - 7/16 x .203 x .032 | 1           |
| 9            | 1302324            | CATCH - DOOR LATCH                  | 1           |
| 10           | 1302290            | LATCH - LOCK LOWER                  | 1           |

**TABLE 6.**

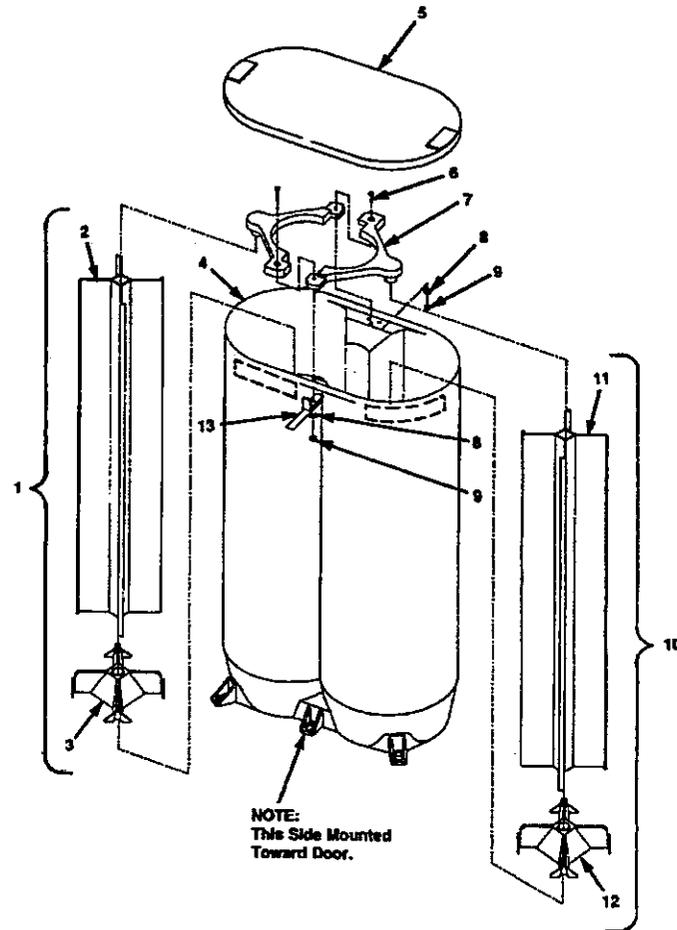
**MECH AND CANISTER ASSEMBLY - 11 COLUMN**

| <u>INDEX</u> | <u>PART NUMBER</u> | <u>DESCRIPTION</u>  | <u>QTY.</u> |
|--------------|--------------------|---|-------------|
| 1            |                    | BOLT  | 2           |
| 2            | 6263000            | MECH AND CANISTER ASSEMBLY<br>(INCLUDES INDEX #S THROUGH )              | 1           |
| 3            | 6233102            | TURRET AND CANISTER ASSEMBLY - 7 COLUMN<br>(SEE FIGURE 6-1 FOR DETAILS) | 1           |
| 4            | 6233077            | BOLT - #1/4 X 20 X 2  | 5           |
| 5            | 6131066            | 5/8 X .265 X .048 WASHER - ZINC   | 3           |
| 6            | 6263002            | SPACER - .277 ID X .37  | 2           |
| 7            | 6233001            | MECHANISM ASSEMBLY (SEE FIGURE 6-2 FOR DETAILS)                         | 1           |
| 8            | 6233007            | FUNNEL - 3.25"  | 2           |

# GFD-4 Operation and Service Manual

**TABLE 6-1.**  
**TURRET AND CANISTER ASSEMBLY - 7 COLUMN**

| <u>INDEX</u> | <u>PART NUMBER</u> | <u>DESCRIPTION</u>                                   | <u>QTY.</u> |
|--------------|--------------------|--|-------------|
| -            | 6233102            | TURRET AND CANISTER ASSEMBLY - 7 COLUMN              | REF         |
| 1            | 6233108            | TURRET ASSEMBLY 1A<br>(INCLUDES INDEX #'S 2 AND 3)   | 1           |
| 2            | 6233048            | BASE - TURRET  | 1           |
| 3            | 6233061            | TURRET CENTER  | 1           |
| 4            | 6233092            | CANISTER - CUP - 7                                   | 1           |
| 5            | 6233093            | LID - CANISTER - 7                                   | 1           |
| 6            | 9900115            | SCREW - #8-32 X 3                                    | 2           |
| 7            | 6233030            | BEARING TURRET                                       | 2           |
| 8            | 6138181            | WASHER PLATE   | 2           |
| 9            | 9900081            | NUT - #8-32 KEPS                                     | 2           |
| 10           | 6233109            | TURRET ASSEMBLY 1B<br>(INCLUDES INDEX #'S 11 AND 12) | 1           |
| 11           | 6233048            | BASE - TURRET  | 1           |
| 12           | 6233061            | TURRET CENTER  | 1           |
| 13           | 6233080            | STRAP - CANISTER                                     | 1           |



**FIGURE 6-1**

# GFD-4 Operation and Service Manual

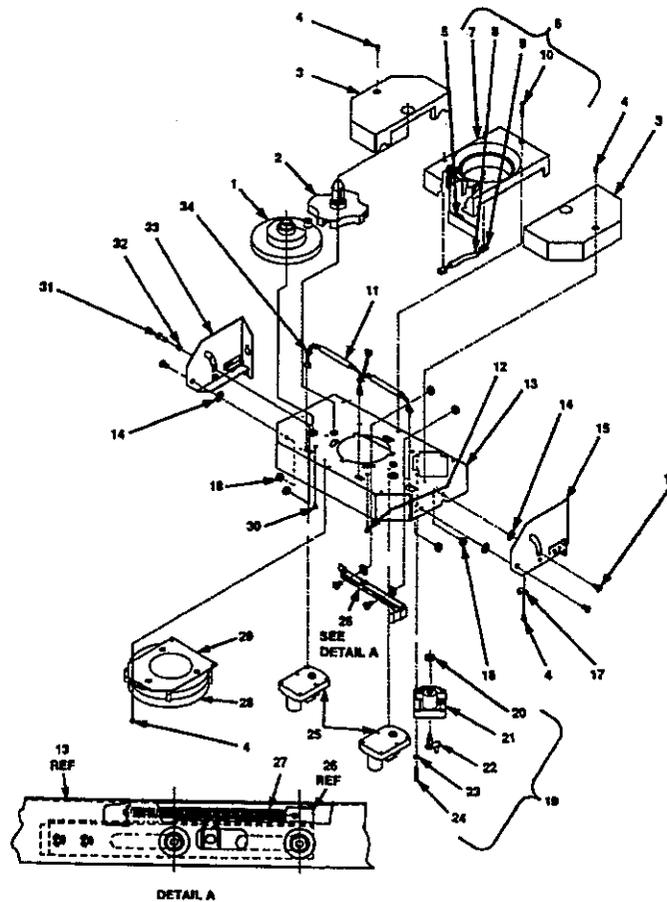
**TABLE 6-2.  
MECHANISM ASSEMBLY**

| <u>INDEX</u> | <u>PART NUMBER</u> | <u>DESCRIPTION</u>  | <u>QTY.</u> |
|--------------|--------------------|---|-------------|
| -            | 6263001            | MECHANISM ASSEMBLY  | REF         |
| 1            | 6233014            | INDEX PLATE - GENEVA  | 2           |
| 2            | 6233013            | DRIVER - GENEVA   | 2           |
| 3            | 6233010            | COVER - END   | 2           |
| 4            | 1451097            | SCREW - #8-32 X .31 HEX HEAD                                    | 6           |
| 5            | 6233105            | PCB ASSEMBLY - DETECTOR - CUP SENSOR                            | 1           |
| 6            | 6233104            | COVER AND LED ASSEMBLY (INCLUDES INDEX #'S 6 THROUGH 8)         | 1           |
| 7            | 6233012            | COVER - CENTER  | 1           |
| 8            | 6233106            | HARNESS - CUP DETECT/LED JUMPER                                 | 1           |
| 9            | 6233107            | PCB ASSEMBLY - LED - CUP SENSOR                                 | 1           |
| 10           | 6233077            | BOLT - #1/4 X 20 X 2.38 HHS                                     | 1           |
| 11           | 6269013            | HARNESS - CUP MECH.   | 1           |
| 12           | 6233065            | SCREW - #8-16 X .38 PLASTIC HHS                                 | 4           |
| 13           | 6263003            | PLATE - BASE - 7 - COLUMN                                       | 1           |
| 14           | 6233028            | BUSHING   | 5           |
| 15           | 6233039            | BRACKET - MECHANISM MOUNTING - LEFT                             | 1           |
| 16           | 9900144            | SCREW - 1/4 - 20 X 1/2 THS                                      | 5           |
| 17           | 1452139            | RETAINER - HARNESS  | 1           |
| 18           | 4041241            | NUT - 1/4 20 SELF LOCKING                                       | 6           |
| 19           | 6233056            | MOTOR AND CRANK ARM ASSEMBLY (INCLUDES INDEX #'S 22 THROUGH 24) | 1           |
| 20           | 9900113            | RETAINING RING - E TYPE .21                                     | 1           |
| 21           | 1477112            | MOTOR AND PCB ASSEMBLY  | 1           |
| 22           | 6233058            | CRANK ARM AND ROLLER ASSEMBLY                                   | 1           |
| 23           | 9900034            | WASHER - STEEL 3/8 X .170 X .032                                | 9           |
| 24           | 1457027            | 8-32 X .81 HHS TAPTITE  | 9           |
| 25           | 1477112            | MOTOR AND PCB ASSEMBLY  | 2           |
| 26           | 6233031            | ACTUATOR ASSEMBLY - CUP RING (SEE TABLE 6-4 FOR DETAILS)        | 1           |
| 27           | 4733035            | SPRING - CUP RELEASE ARM  | 1           |
| 28           | 3143005            | CUP RING ASSEMBLY (SEE TABLE 6-3 FOR DETAILS)                   | 1           |
| 29           | 6233001            | PLATE - CUP RING MOUNTING                                       | 1           |
| 31           | 1141054            | 1/4 - 20 X 3/4 HEX HEAD BOLT ZIP                                | 1           |
| 32           | 6233062            | SPACER - .260 ID X .340D X .312                                 | 1           |
| 33           | 6233057            | MOUNTING BRACKET ASSEMBLY - RIGHT (SEE TABLE 6-5 FOR DETAILS)   | 1           |
| 34           | 6233072            | GROMMET - STRAIN RELIEF   | 2           |

**TABLE 6-3.  
CUP RING ASSEMBLY**

| <u>INDEX</u> | <u>PART NUMBER</u> | <u>DESCRIPTION</u>                                     | <u>QTY.</u> |
|--------------|--------------------|--|-------------|
| -            | 3143005            | CUP RING ASSEMBLY                                      | REF         |
| 1            | 3143006            | HOUSING - CUP RING                                     | 2           |
| 2            | 3143007            | GEAR - INTERNAL  | 1           |
| 3            | 3143130            | CAM AND GEAR ASSEMBLY (INCLUDES INDEX #'S 4 THROUGH 8) | 6           |
| 4            | 3143017            | RETAINER - CAM   | 1           |
| 5            | 3143129            | CAM - CUP  | 1           |
| 6            | 3143013            | ARM - CAM  | 1           |
| 7            | 3143015            | GEAR - 10 TOOTH  | 1           |
| 8            | 3143016            | GEAR - 18 TOOTH  | 1           |
| 9            | 3143008            | GEAR - INTERNAL - ADJUSTER                             | 1           |
| 10           | 3143010            | SCREW - #8-16 X 1.12 PHS                               | 4           |
| 11           | 3143009            | SCREW - #8-32 X .50 PHS                                | 1           |
| 12           | 3143011            | NUT - #8-32 SELF LOCKING                               | 1           |
| 13           | 6114121            | WASHER ROLLER  | 1           |

# GFD-4 Operation and Service Manual



**FIGURE 6-2**

**TABLE 6-4.  
ACTUATOR ASSEMBLY - CUP RING**

| <b>INDEX</b> | <b>PART NUMBER</b> | <b>DESCRIPTION</b>           | <b>QTY.</b> |
|--------------|--------------------|------------------------------|-------------|
| -            | 6233031            | ACTUATOR ASSEMBLY - CUP RING | REF         |
| 1            | 1451097            | SCREW - #8-32 X .31 HEX HEAD | 2           |
| 2            | 6233040            | RAMP - ACTUATOR              | 1           |
| 3            | 6233009            | CAM - ACTUATOR               | 1           |
| 4            | 6233032            | ACTUATOR - CUP RING          | 1           |

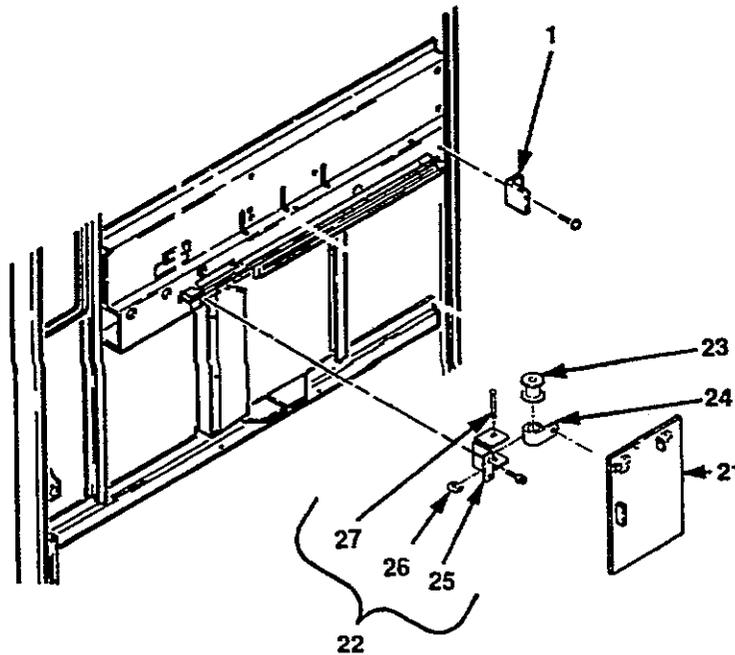
**TABLE 6-5.  
MOUNTING BRACKET ASSEMBLY - RIGHT**

| <b>INDEX</b> | <b>PART NUMBER</b> | <b>DESCRIPTION</b>                | <b>QTY.</b> |
|--------------|--------------------|-----------------------------------|-------------|
| -            | 6233057            | MOUNTING BRACKET ASSEMBLY - RIGHT | REF         |
| 1            | 4041241            | NUT - 1/4 20 SELF LOCKING         | 1           |
| 2            | 6233038            | BRACKET - MECH MOUNTING - RIGHT   | 1           |
| 3            | 6233037            | LATCH                             | 1           |
| 4            | 9900144            | SCREW - 1/4-20 X 1/2 THS          | 1           |
| 5            | 2301057            | SPRING ELEVATOR STOP              | 1           |
| 6            | 6233028            | BUSHING                           | 1           |

# GFD-4 Operation and Service Manual

**TABLE 7.  
DELIVERY DOOR**

| <u>INDEX</u> | <u>PART NUMBER</u> | <u>DESCRIPTION</u>  | <u>QTY.</u> |
|--------------|--------------------|---|-------------|
| 1            | 6232096            | STOP - DOOR VEND  | 1           |
| 2            | NOT USED           |   |             |
| 3            | NOT USED           |   |             |
| 4            | NOT USED           |   |             |
| 5            | NOT USED           |   |             |
| 6            | NOT USED           |   |             |
| 7            | NOT USED           |   |             |
| 8            | NOT USED           |   |             |
| 9            | NOT USED           |   |             |
| 10           | NOT USED           |   |             |
| 11           | NOT USED           |   |             |
| 12           | NOT USED           |   |             |
| 13           | NOT USED           |   |             |
| 14           | NOT USED           |   |             |
| 15           | NOT USED           |   |             |
| 16           | NOT USED           |   |             |
| 17           | NOT USED           |   |             |
| 18           | NOT USED           |   |             |
| 19           | NOT USED           |   |             |
| 20           | NOT USED           |   |             |
| 21           | 6232065            | DOOR - VEND   | 1           |
| 22           | 6232118            | HOUSING AND SPRING - VEND DOOR (INCLUDES INDEX #'S 23 THROUGH 27) | 1           |
| 23           | 6232084            | SPOOL - SPRING  | 1           |
| 24           | 6232091            | SPRING - VEND DOOR  | 1           |
| 25           | 6232089            | HOUSING - SPRING  | 1           |
| 26           | 9900425            | RETAINING RING - REINF. E TYPE                                    | 1           |
| 27           | 6232085            | SHAFT - SPOOL   | 1           |

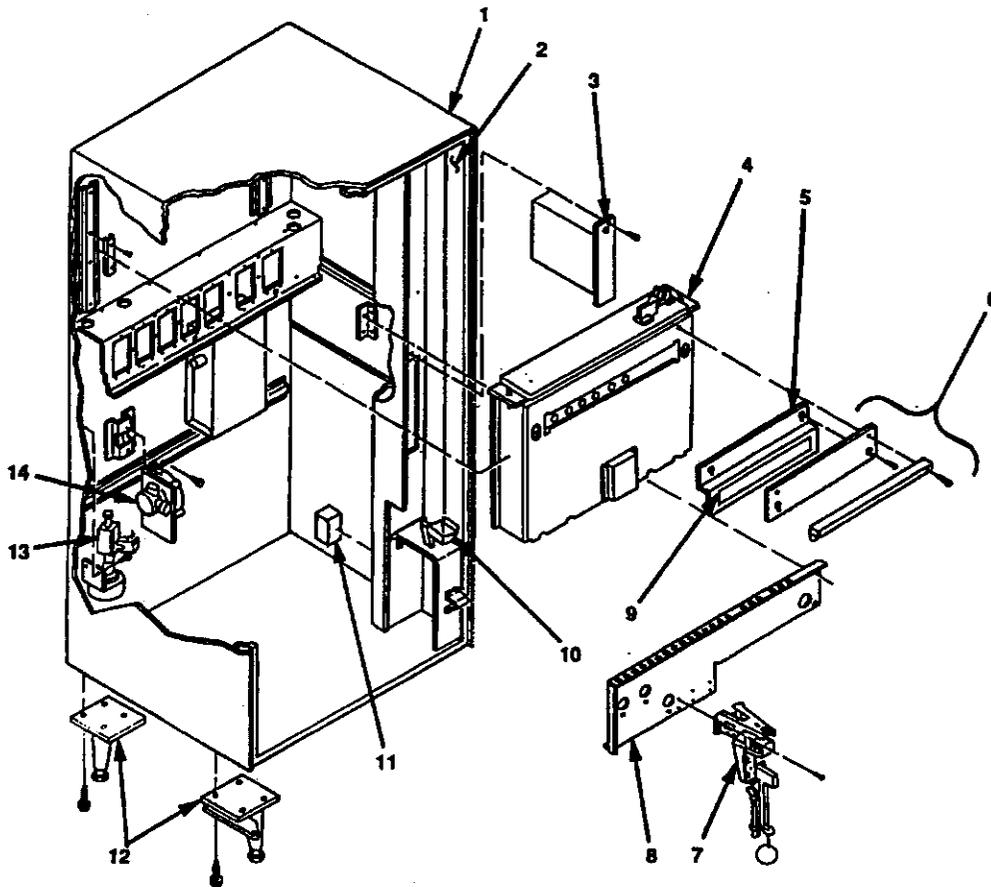


**FIGURE 7**

# GFD-4 Operation and Service Manual

**TABLE 9-A.  
CABINET ASSEMBLY - INNER LAYER**

| <u>INDEX</u> | <u>PART NUMBER</u> | <u>DESCRIPTION</u>   | <u>QTY.</u> |
|--------------|--------------------|--|-------------|
| 1            | 6261101            | CABINET WELD ASSEMBLY  | 1           |
| 2            | REF                | MONETARY CHANNEL ASSEMBLY (SEE FIGURE 19-B FOR DETAILS)                  | 1           |
| 3            | REF                | POWER PANEL ASSEMBLY (SEE FIGURE 28 FOR DETAILS)                         | 1           |
| 4            | REF                | WATER TANK ASSEMBLY (SEE FIGURE 25 FOR DETAILS)                          | 1           |
| 5            | 6238056            | COVER - HOT WATER VALVES   | 1           |
| 6            | REF                | SERVICE LIGHT AND BRACKET ASSEMBLY (SEE TABLE 15 FOR DETAILS)            | 1           |
| 7            | REF                | CUP STATION SUPPORT AND OVERFLOW SWITCH<br>(SEE FIGURE 12 FOR DETAILS)   | 1           |
| 8            | REF                | CANISTER SUPPORT CHANNEL (SEE TABLE 21 FOR DETAILS)                      | -           |
| 9            | 6231213            | LABEL - WATER VALVE POSITION   | 1           |
| 10           | 6231242            | CHUTE - PAYOUT   | 1           |
| 11           | REF                | POWER ASSEMBLY   | -           |
| 12           | REF                | LEG, LEVELER, AND LEG AND HINGE ASSEMBLIES<br>(SEE TABLE 10 FOR DETAILS) | -           |
| 13           | REF                | WATER SUPPLY (SEE FIGURE 24-A FOR DETAILS)                               | -           |
| 14           | REF                | VENTILATION ASSEMBLY (SEE FIGURE 23 FOR DETAILS)                         | -           |

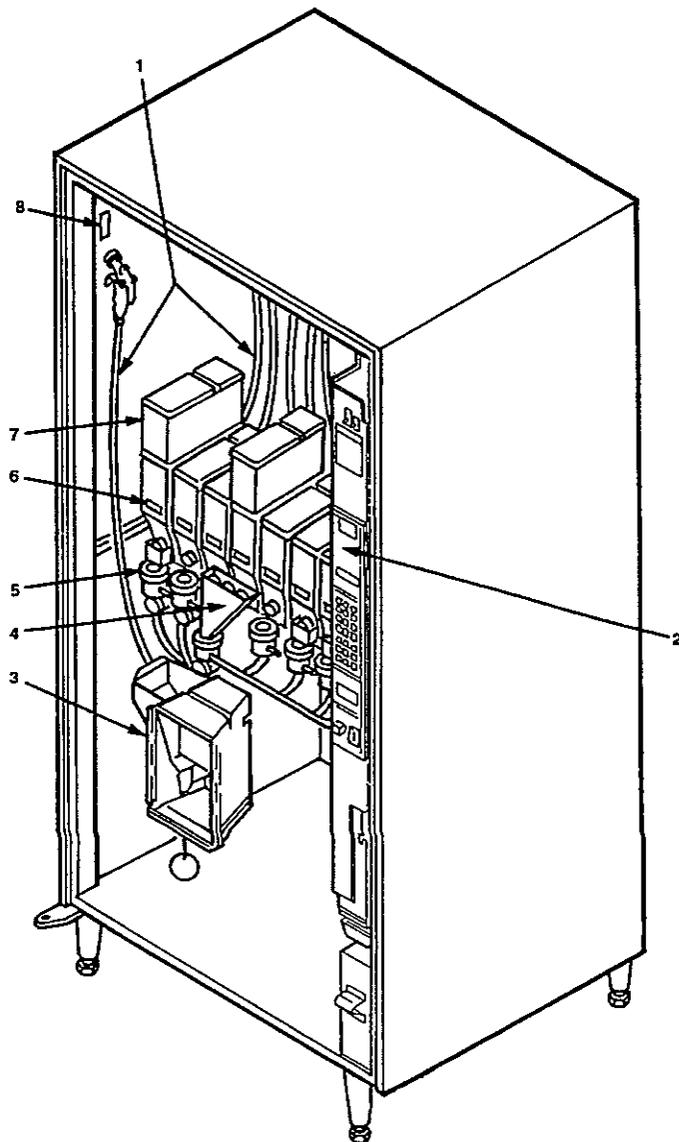


**FIGURE 9-A**

# GFD-4 Operation and Service Manual

**TABLE 9-B.  
CABINET ASSEMBLY - OUTER LAYER**

| <u>INDEX</u> | <u>PART NUMBER</u> | <u>DESCRIPTION</u>  | <u>QTY.</u> |
|--------------|--------------------|---|-------------|
| 1            | REF                | LIQUID DISTRIBUTION AND DRAINAGE (SEE FIGURE 16 FOR DETAILS)                      | 1           |
| 2            | REF                | MONETARY PANEL ASSEMBLY (SEE FIGURE 20 FOR DETAILS)                               | 1           |
| 3            | REF                | CUP DELIVERY ASSEMBLY (SEE TABLE 11 FOR DETAILS)                                  | 1           |
| 4            | REF                | COFFEE AND CONDIMENT CHUTE (SEE FIGURE 22 FOR DETAILS)                            | 1           |
| 5            | REF                | CANISTER SUPPORT CHANNEL AND MIXING BOWL ASSEMBLIES<br>(SEE TABLE 21 FOR DETAILS) | -           |
| 6            | 6237086            | LABEL - CANISTER  | 1           |
| 7            | REF                | INGREDIENT CANISTER ASSEMBLIES (SEE FIGURE 14 FOR DETAILS)                        | -           |
| 8            | 6231187            | LABEL - HOSE - HOT WATER  | -           |



**FIGURE 9-B**

# GFD-4 Operation and Service Manual

**TABLE 10.  
LEG, LEVELER, AND LEG AND HINGE ASSEMBLIES**

| <b><u>INDEX</u></b> | <b><u>PART NUMBER</u></b> | <b><u>DESCRIPTION</u></b>  | <b><u>QTY.</u></b> |
|---------------------|---------------------------|--|--------------------|
| 1                   | 6231034                   | PLUG - HOLE  | 2                  |
| 2                   | 1172021                   | NUT - 1/4-20 WHIZ-LOCK   | 2                  |
| 3                   | 6261126                   | LEG, HINGE, AND LEVELER ASSEMBLY<br>(INCLUDES INDEX #'S 4 THROUGH 6)     | 1                  |
| 4                   | 6261113                   | LEG AND HINGE ASSEMBLY   | 1                  |
| 5                   | 1471283                   | "O" RING - .49 ID x .10 DIA  | 1                  |
| 6                   | 1471098                   | LEVELER - CABINET  | 1                  |
| 7                   | 1211112                   | TRAY BOLT  | 2                  |
| 8                   | 6231203                   | PLATE - HINGE LEG BOLT   | 1                  |
| 9                   | 1451093                   | 5/16 - 18 x 1.00 HW TAPTITE  | 14                 |
| 10                  | 1471237                   | LEG AND LEVELER ASSEMBLY - CABINET<br>(INCLUDES INDEX #'S 11 THROUGH 13) | 3                  |
| 11                  | 1471098                   | LEVELER - CABINET  | 1                  |
| 12                  | 1471283                   | "O" RING - .49 ID x .10 DIA  | 1                  |
| 13                  | 1471236                   | LEG ASSEMBLY - CABINET   | 1                  |

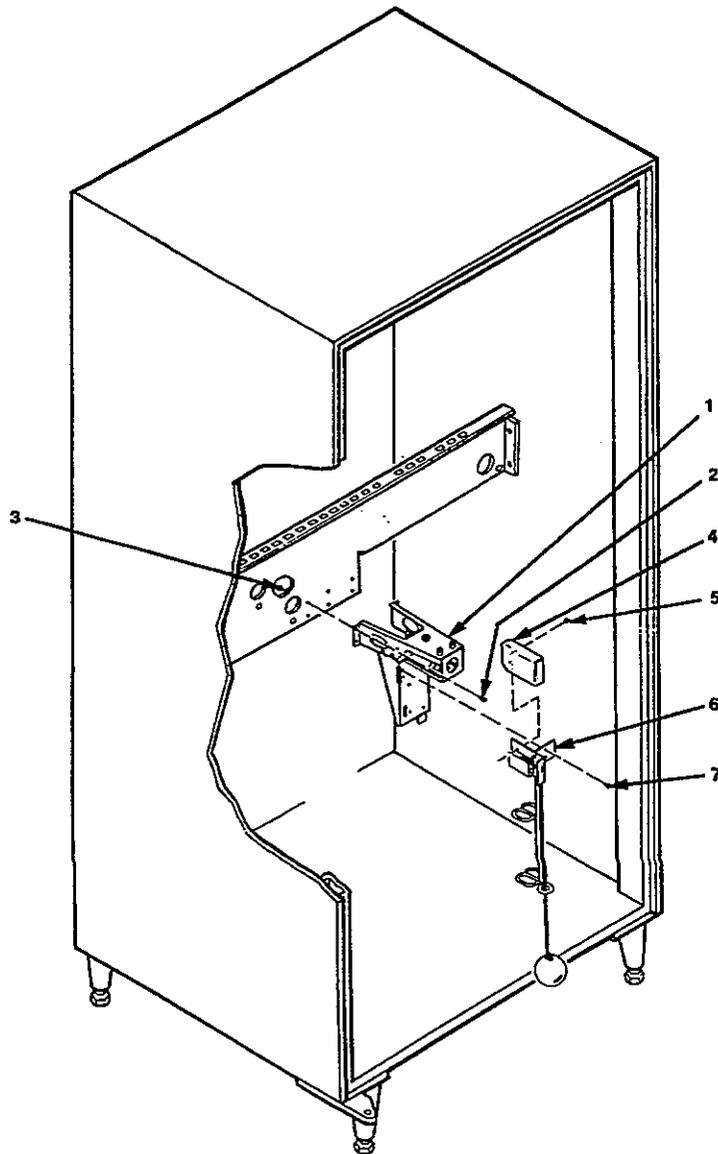
**TABLE 11.  
CUP DELIVERY ASSEMBLY**

| <b><u>INDEX</u></b> | <b><u>PART NUMBER</u></b> | <b><u>DESCRIPTION</u></b>                                  | <b><u>QTY.</u></b> |
|---------------------|---------------------------|--|--------------------|
| 1                   | 6261420                   | CUP DELIVERY ASSEMBLY<br>(INCLUDES INDEX #'s 2 THROUGH 13) | 1                  |
| 2                   | 3103133                   | WING NUT, #8-32 STAINLESS                                  | 1                  |
| 3                   | 6231488                   | MOUNTING ASSEMBLY - CUP DEFL.                              | 1                  |
| 4                   | 6261421                   | WELD ASSEMBLY - CUP DELIVERY                               | 1                  |
| 5                   | 6231438                   | CUP DEFLECTOR - R.H.                                       | 1                  |
| 6                   | 6231443                   | CUP SPACER/SENSOR LENS                                     | 1                  |
| 7                   | 6231432                   | DRAIN TRAY   | 1                  |
| 8                   | 6231492                   | PUSH-IN FASTENER   | 6                  |
| 9                   | 6231489                   | BASE - CUP DELIVERY STATION                                | 1                  |
| 10                  | 6231430                   | TUBE - DRAIN   | 1                  |
| 11                  | 6231439                   | CUP DEFLECTOR - L.H.                                       | 1                  |
| 12                  | 6231431                   | RETAINER - .188  | 10                 |
| 13                  | 6231495                   | SPRING - CUP DEFLECTOR                                     | 1                  |

# GFD-4 Operation and Service Manual

**TABLE 12.**  
**CUP STATION SUPPORT AND OVERFLOW SWITCH**

| <u>INDEX</u> | <u>PART NUMBER</u> | <u>DESCRIPTION</u>  | <u>QTY.</u> |
|--------------|--------------------|---|-------------|
| 1            | 6231198            | SUPPORT ASSEMBLY - CUP STATION (SEE TABLE 12-1 FOR DETAILS) | 1           |
| 2            | 9900118            | SCREW   | 4           |
| 3            | 9900081            | NUT   | 4           |
| 4            | 6151134            | COVER - OVERFLOW SWITCH                                     | 1           |
| 5            | 9900012            | SCREW   | 1           |
| 6            | 6231223            | OVERFLOW SWITCH ASSEMBLY (SEE TABLE 12-2 FOR DETAILS)       | 1           |
| 7            | 1451097            | SCREW, #8-32 x .31 HEX HD T.F. BLACK                        | 2           |



**FIGURE 12**

# GFD-4 Operation and Service Manual

**TABLE 12-1  
SUPPORT ASSEMBLY - CUP STATION**

| <u>INDEX</u> | <u>PART NUMBER</u> | <u>DESCRIPTION</u>                    | <u>QTY.</u> |
|--------------|--------------------|---------------------------------------|-------------|
| -            | 6231198            | SUPPORT ASSEMBLY - CUP STATION        | REF         |
| 1            | 6231126            | SUPPORT - CUP STATION                 | 1           |
| 2            | 4247204            | STUD - STORAGE TRAY                   | 1           |
| 3            | 4041102            | STUD - COLUMN LOCATOR                 | 2           |
| 4            | 6231153            | CUP STATION SUPPORT                   | 1           |
| 5            | 1451097            | SCREW, #8-32 x .31 HEX HD. TF - BLACK | 4           |

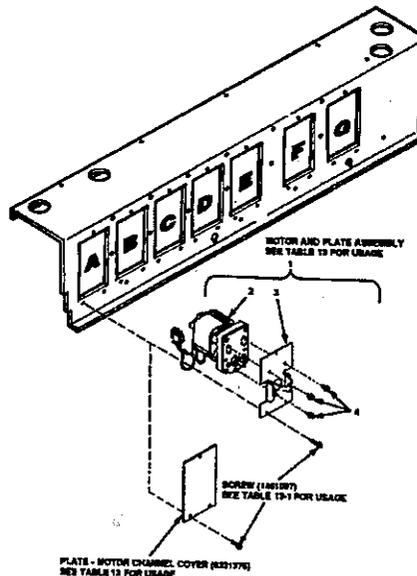
**TABLE 12-2.  
OVERFLOW SWITCH ASSEMBLY**

| <u>INDEX</u> | <u>PART NUMBER</u> | <u>DESCRIPTION</u>                 | <u>QTY.</u> |
|--------------|--------------------|------------------------------------|-------------|
| -            | 6231223            | OVERFLOW SWITCH ASSEMBLY           | REF         |
| 1            | 6231507            | BRACKET ASSEMBLY - OVERFLOW SWITCH | 1           |
| 2            | 1217160            | SCREW, 4-40 x 5/8 RHS              | 2           |
| 3            | 6151131            | CHAIN - OVERFLOW SWITCH            | 1           |
| 4            | 4047054            | SCREW, #8-18 x 1/2 RHS T/C         | 2           |
| 5            | 3116127            | FLOAT - OVERFLOW SWITCH            | 1           |
| 6            | 1217159            | NUT, 4-40 KEPS W/EXT L/WASHER      | 2           |
| 7            | 2304108            | SWITCH LEVER V3L-131-D8            | 1           |
| 8            | 3121150            | INSULATION - OVERFLOW SWITCH       | 1           |

**TABLE 13.  
MOTOR AND PLATE ASSEMBLY**

Index

| 1                        | 2        | 3        | 4                  |
|--------------------------|----------|----------|--------------------|
| MOTOR AND PLATE ASSEMBLY | MOTOR    | PLATE    | #8-32 x 7/32 SCREW |
| PART NO.                 | PART NO. | PART NO. | PART NO.           |
| 6237436                  | 6237165  | 6237074  | 9900157            |
| 6237437                  | 6237057  | 6237074  | 9900157            |
| SPEED                    | QTY      | QTY      | QTY                |
| 200 RPM                  | 1        | 1        | 3                  |
| 60 RPM                   | 1        | 1        | 3                  |



**FIGURE 13**

# GFD-4 Operation and Service Manual

**TABLE 13-1.  
MOTOR POSITION USAGE**

| <u>MOTOR POSITION</u> | <u>INGREDIENT</u> | <u>DESCRIPTION</u>                 | <u>QTY</u> | <u>PART NO.</u> |
|-----------------------|-------------------|------------------------------------|------------|-----------------|
| A                     | CHOCOLATE SCREW   | MOTOR AND PLATE ASSEMBLY - 200 RPM | 1          | 6237436         |
| B                     | NOT USED          |                                    | 3          | 1451097         |
| C                     | WHITENER SCREW    | MOTOR AND PLATE ASSEMBLY - 200 RPM | 1          | 6237436         |
| D                     | SUGAR SCREW       | MOTOR AND PLATE ASSEMBLY - 200 RPM | 3          | 1451097         |
| E                     | FD TEA SCREW      | MOTOR AND PLATE ASSEMBLY - 60 RPM  | 1          | 6237437         |
| F                     | FD DECAF SCREW    | MOTOR AND PLATE ASSEMBLY - 200 RPM | 3          | 1451097         |
| G                     | FD COFFEE SCREW   | MOTOR AND PLATE ASSEMBLY - 200 RPM | 1          | 6237436         |
|                       |                   |                                    | 3          | 1451097         |

**TABLE 14.  
CANISTER USAGE**

| <u>CANISTER POSITION</u> | <u>DETAIL FIGURE</u> | <u>INGREDIENT</u> | <u>CANISTER ASSEMBLY</u> | <u>PART NUMBER</u> |
|--------------------------|----------------------|-------------------|--------------------------|--------------------|
| A                        | 14-2                 | CHOCOLATE         | 1                        | 6237443            |
| B                        | NOT USED             |                   |                          |                    |
| C                        | 14-1                 | WHITENER          | 1                        | 6237442            |
| D                        | 14-5                 | SUGAR             | 1                        | 6237410            |
| E                        | 14-4                 | FREEZE DRY TEA    | 1                        | 6237413            |
| F                        | 14-3                 | FREEZE DRY DECAF  | 1                        | 6237416            |
| G                        | 14-3                 | FREEZE DRY COFFEE | 1                        | 6237416            |

# GFD-4 Operation and Service Manual

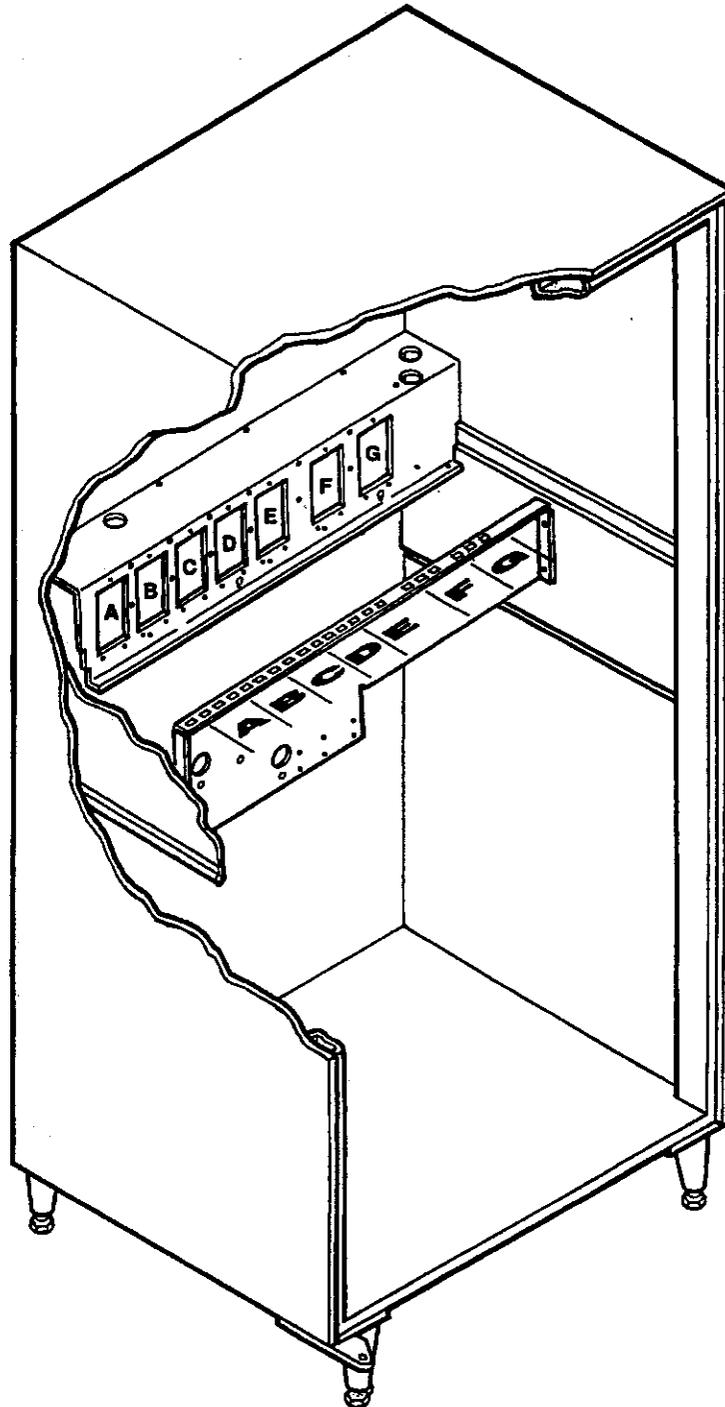


FIGURE 13-1 AND 14

# GFD-4 Operation and Service Manual

**TABLE 14-1.  
CANISTER ASSEMBLY 6237442**

| <u>INDEX</u> | <u>PART NUMBER</u> | <u>DESCRIPTION</u>  | <u>QTY.</u> |
|--------------|--------------------|---|-------------|
| 1            | 6237023            | LID - CANISTER  | 1           |
| 2            | 6237055            | BASE - CANISTER   | 1           |
| 3            | 6237106            | NOZZLE - DISPENSING CANISTER                                  | 1           |
| 4            | 6237104            | PLUG AND AUGER ASSEMBLY<br>(INCLUDES INDEX #'S 5 AND 6)       | 1           |
| 5            | 6237046            | PLUG - AUGER  | 1           |
| 6            | 6237105            | AUGER ASSEMBLY - CANISTER<br>(INCLUDES INDEX #'S 7 THROUGH 9) | 1           |
| 7            | 6237025            | RETAINING RING - "E" - .500                                   | 1           |
| 8            | 6237129            | AUGER - CANISTER  | 1           |
| 9            | 6237097            | SHAFT - AUGER   | 1           |
| 10           | 6237026            | CLIP - SPRING   | 1           |
| 11           | 6237053            | FASTENER - PUSH IN  | 1           |
| 12           | 6237014            | BEARING - CANISTER  | 1           |

**TABLE 14-2.  
CHOCOLATE CANISTER ASSEMBLY 6237443**

| <u>INDEX</u> | <u>PART NUMBER</u> | <u>DESCRIPTION</u>   | <u>QTY.</u> |
|--------------|--------------------|--|-------------|
| 1            | 6237023            | LID - CANISTER   | 1           |
| 2            | 6237439            | SLEEVE - CANISTER  | 1           |
| 3            | 6237059            | NUT, - LOCKING = #8-32, SS - NYLON                             | 2           |
| 4            | 6237108            | SPRING - THUMPER   | 1           |
| 5            | 6237012            | BASE - CANISTER - THUMPER                                      | 1           |
| 6            | 6237116            | WASHER - SEAL WEAR PLATE                                       | 2           |
| 7            | 6234295            | SCREW, #8-32 x .38 HHS W/LW                                    | 2           |
| 8            | 6237080            | NOZZLE - DISPENSING - CANISTER                                 | 1           |
| 9            | 6237094            | AUGER AND SHAFT ASSEMBLY<br>(INCLUDES INDEX #'S 10 THROUGH 12) | 1           |
| 10           | 6237025            | RETAINING RING - "E" - .500                                    | 1           |
| 11           | 6237015            | AUGER - CANISTER   | 1           |
| 12           | 6237097            | SHAFT - AUGER  | 1           |
| 13           | 6237026            | CLIP - SPRING  | 1           |
| 14           | 6237053            | FASTENER - PUSH IN   | 1           |
| 15           | 6237014            | BEARING - CANISTER   | 1           |
| 16           | 6237018            | MIXING WHEEL   | 1           |
| 17           | 6237046            | PLUG - AUGER (NOT SHOWN)                                       | 1           |

**TABLE 14-3.  
FD COFFEE CANISTER ASSEMBLY 6237416**

| <u>INDEX</u> | <u>PART NUMBER</u> | <u>DESCRIPTION</u>   | <u>QTY.</u> |
|--------------|--------------------|--|-------------|
| 1            | 6237023            | LID - CANISTER   | 1           |
| 2            | 6237055            | BASE - CANISTER  | 1           |
| 3            | 6237080            | NOZZLE - DISPENSING - CANISTER                               | 1           |
| 4            | 6237094            | AUGER AND SHAFT ASSEMBLY<br>(INCLUDES INDEX #'S 5 THROUGH 7) | 1           |
| 5            | 6237025            | RETAINING RING - "E" - .500                                  | 1           |
| 6            | 6237015            | AUGER - CANISTER   | 1           |
| 7            | 6237097            | SHAFT - AUGER  | 1           |
| 8            | 6237026            | CLIP - SPRING  | 1           |
| 9            | 6237053            | FASTENER - PUSH IN   | 1           |
| 10           | 6237014            | BEARING - CANISTER   | 1           |
| 11           | 6237018            | MIXING WHEEL   | 1           |

# GFD-4 Operation and Service Manual

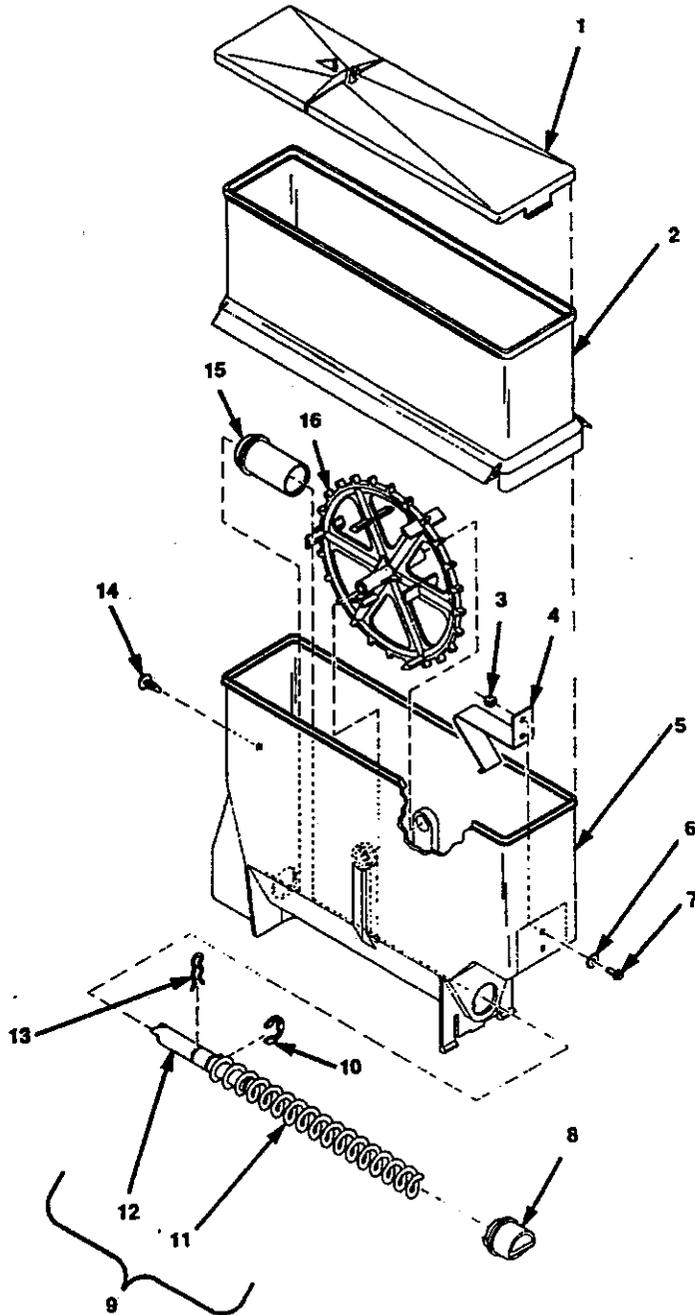


FIGURE 14-2

# GFD-4 Operation and Service Manual

**TABLE 14-4.  
CANISTER ASSEMBLY 6237413**

| <u>INDEX</u> | <u>PART NUMBER</u> | <u>DESCRIPTION</u>   | <u>QTY.</u> |
|--------------|--------------------|--|-------------|
| 1            | 6237023            | LID - CANISTER   | 1           |
| 2            | 6237055            | BASE - CANISTER  | 1           |
| 3            | 6237063            | NOZZLE - DISPENSING - CANISTER                               | 1           |
| 4            | 6237094            | AUGER AND SHAFT ASSEMBLY<br>(INCLUDES INDEX #'S 5 THROUGH 7) | 1           |
| 5            | 6237025            | RETAINING RING - "E" - .500                                  | 1           |
| 6            | 6237015            | AUGER - CANISTER   | 1           |
| 7            | 6237097            | SHAFT - AUGER  | 1           |
| 8            | 6237026            | CLIP - SPRING  | 1           |
| 9            | 6237053            | FASTENER - PUSH IN   | 1           |
| 10           | 6237014            | BEARING - CANISTER   | 1           |
| 11           | 6237018            | MIXING WHEEL   | 1           |

**TABLE 14-5.  
CANISTER ASSEMBLY 6237410**

| <u>INDEX</u> | <u>PART NUMBER</u> | <u>DESCRIPTION</u>   | <u>QTY.</u> |
|--------------|--------------------|--|-------------|
| 1            | 6237023            | LID - CANISTER   | 1           |
| 2            | 6237008            | SLEEVE - CANISTER  | 1           |
| 3            | 6237055            | BASE - CANISTER  | 1           |
| 4            | 6237063            | NOZZLE - DISPENSING - CANISTER                               | 1           |
| 5            | 6237094            | AUGER AND SHAFT ASSEMBLY<br>(INCLUDES INDEX #'S 6 THROUGH 8) | 1           |
| 6            | 6237025            | RETAINING RING - "E" - .500                                  | 1           |
| 7            | 6237015            | AUGER - CANISTER   | 1           |
| 8            | 6237097            | SHAFT - AUGER  | 1           |
| 9            | 6237026            | CLIP - SPRING  | 1           |
| 10           | 6237053            | FASTENER - PUSH IN   | 1           |
| 11           | 6237014            | BEARING - CANISTER   | 1           |
| 12           | 6237018            | MIXING WHEEL   | 1           |

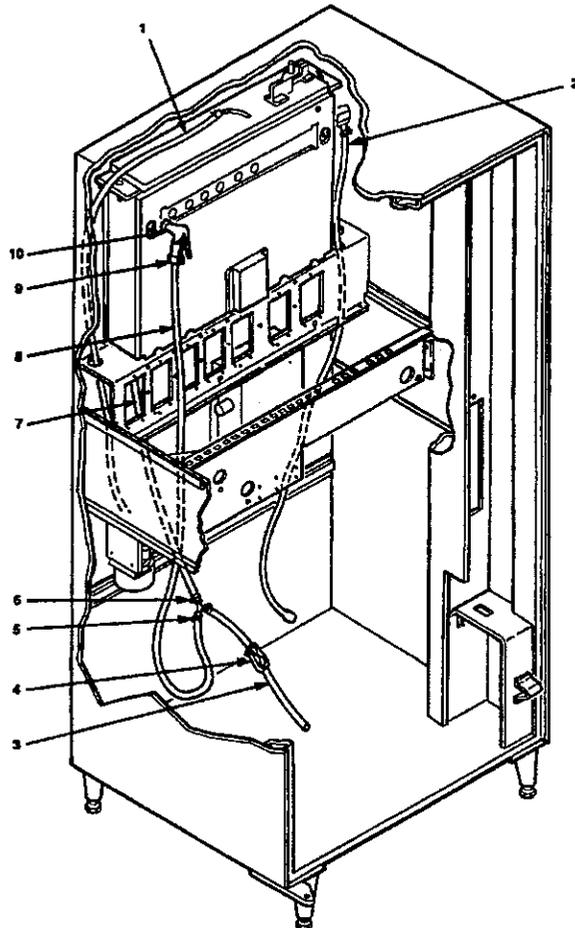
**TABLE 15.  
SERVICE LIGHT/BRACKET ASSEMBLY**

| <u>INDEX</u> | <u>PART NUMBER</u> | <u>DESCRIPTION</u>  | <u>QTY.</u> |
|--------------|--------------------|---|-------------|
| 1            |                    | SCREW   | 2           |
| 2            | 6231372            | SERVICE LIGHT/BRACKET ASSEMBLY<br>(INCLUDES INDEX #'s 3 THROUGH 18) | 1           |
| 3            | 2346017            | LIGHT ASSEMBLY - FLUORESCENT<br>(INCLUDES INDEX #'s 14 THROUGH 8)   | 1           |
| 4            | 2272041            | WIRE COVER  | 2           |
| 5            | 2272036            | BRACKET - LOWER LIGHT   | 1           |
| 6            | 3107171            | SCREW - #4-36 X 5/8   | 2           |
| 7            | 2346016            | HARNES - FLUORESCENT LIGHT  | 1           |
| 8            | 1452076            | SCREW - #4-36 X .437  | 2           |
| 9            | 1451097            | SCREW - #8-32 X .31 HEX HEAD  | 2           |
| 10           | 1170206            | SCREW - #8-32 X 3/8   | 2           |
| 11           | 3106154            | BUSHING - #SB875  | 1           |
| 12           | 6231554            | BRACKET - SERVICE   | 1           |
| 13           | 3151058            | BALLAST ASSEMBLY  | 1           |
| 14           | 1452139            | RETAINER - HARNES   | 1           |
| 15           | 9900081            | NUT - #8-32 KEPS  | 2           |
| 16           | 9900033            | LOCKWASHER - #8 EXTERNAL TOOTH                                      | 1           |
| 17           | 3116122            | GROUND WIRE ASSEMBLY  | 1           |
| 18           | 3157068            | SCREW - #8-32 X .31 HEX HEAD  | 1           |
| 19           | 2222096            | FLUORESCENT LAMP  | 1           |
| 20           | 6232305            | LAMP SLEEVE AND END CAPS ASSEMBLY                                   | 1           |

# GFD-4 Operation and Service Manual

**TABLE 16.**  
**LIQUID DISTRIBUTION AND DRAIN SYSTEM**

| <u>INDEX</u> | <u>PART NUMBER</u> | <u>DESCRIPTION</u>            | <u>QTY.</u> |
|--------------|--------------------|-------------------------------|-------------|
| 1            | 6237041            | TUBE 53.0 LG                  | 1           |
| 2            | 6238052            | TUBE - 60" LG                 | 1           |
| 3            | 6518002            | TUBE, .38 x .56 x 20.0        | 1           |
| 4            | 6238154            | CLAMP - PLASTIC - THROTTLING  | 1           |
| 5            | 6158063            | CLAMP HOSE                    | 3           |
| 6            | 6158007            | Y CONNECTOR - 1/2 OD x 3/8 ID | 1           |
| 7            | 6237153            | TUBE 18.0                     | 1           |
| 8            | 6237154            | TUBE 60.0                     | 1           |
| 9            | 6238051            | FITTING - SPRAY HOSE          | 1           |
| 10           | 6238050            | SPRAY HEAD                    | 1           |
| 11           | NOT USED           |                               |             |
| 12           | NOT USED           |                               |             |
| 13           | 6238057            | TUBE - 26.50" LONG            | -           |
| 14           | 6237134            | TUBE - 4.50" LONG             | -           |
| 15           | 6138119            | TUBE - 1.50" LONG             | -           |
| 16           | 6237164            | TEE                           | -           |
| 17           | 6157044            | TUBE - 4.00" LONG             | -           |
| 18           | 6124109            | TUBE - 5.00" LONG             | -           |
| 19           | 6237135            | TUBE - 6.00" LONG             | -           |
| 20           | 3628001            | TUBE - 11.00" LONG            | -           |
| 21           | 6234317            | TUBE - 14.50" LONG            | -           |
| 22           | 6198003            | TUBE - 25.62" LONG            | -           |



**FIGURE 16**  
**(1 OF 2)**

# GFD-4 Operation and Service Manual

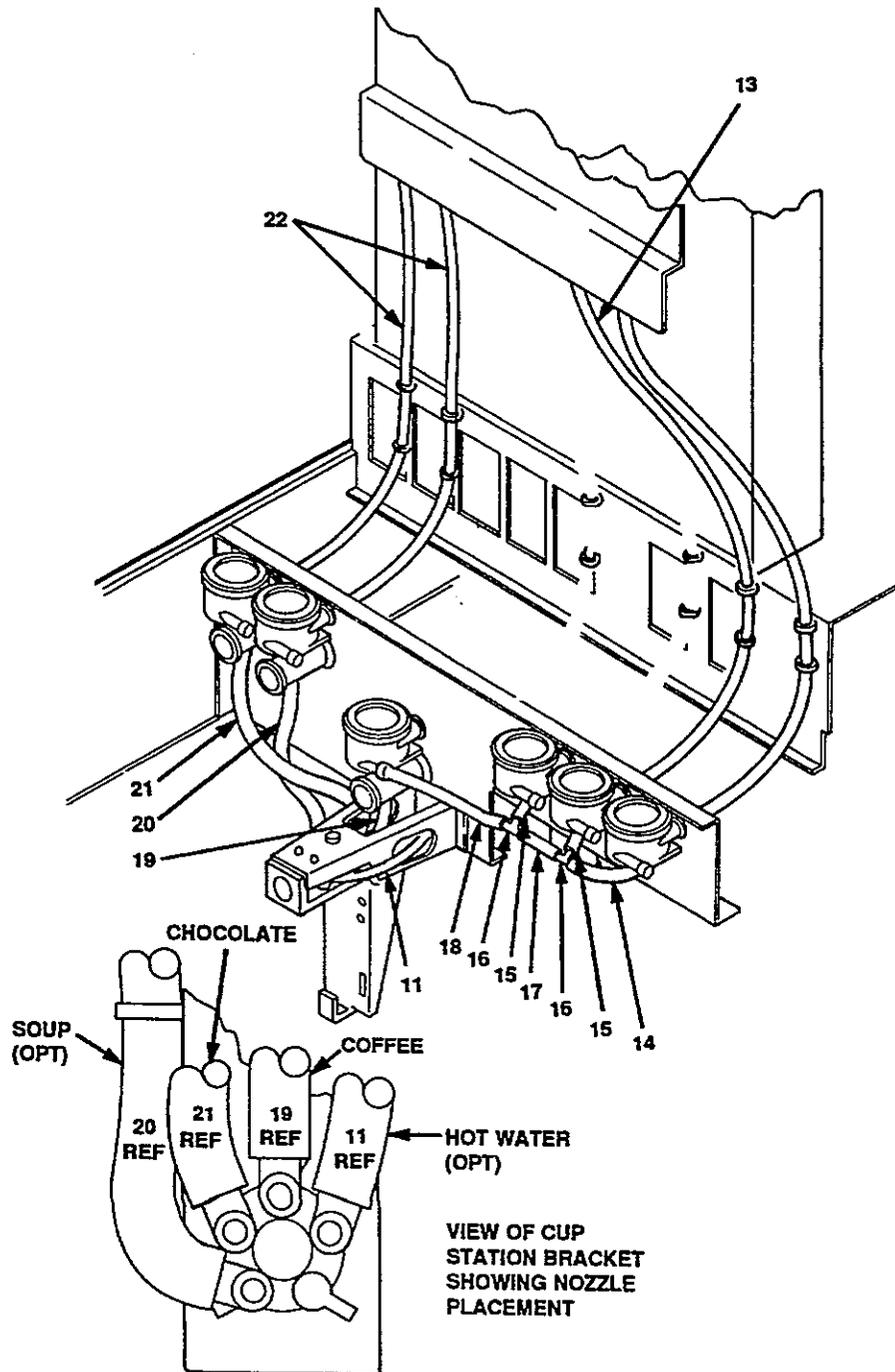


FIGURE 16 (2 OF 2)

# GFD-4 Operation and Service Manual

**TABLE 19-B.  
CHANNEL ASSEMBLY - MONETARY (WITHOUT OPTIONS)**

| <u>INDEX</u> | <u>PART NUMBER</u> | <u>DESCRIPTION</u>                               | <u>QTY.</u> |
|--------------|--------------------|--|-------------|
| 1            | G6261001           | CHANNEL ASSY - NO OPT - MON - GLASCO             | 1           |
| 2            | 6231388            | CHANNEL - MONETARY MTG                           | 1           |
| 3            | 1411122            | MOUNT HARNESS EDGE                               | 3           |
| 4            | 5500026            | SCREW, #8-32 x 3/8 PHS T/FORMING                 | 3           |
| 5            | 9989329            | PLASTIC EXPANSION NUT .250 SPACER                | 4           |
| 6            | 6239025            | CABLE ASSY - 16 CONDUCTOR                        | 1           |
| 7            | 6266000            | PCB ASSY - CAB INTF #1                           | 1           |
| 8            | 6231393            | VEND CONTROLLER BD. COVER                        | 1           |
| 9            | 6231189            | LABEL - WARNING - HIGH VOLTAGE                   | 2           |
| 10           | 2342216            | LABEL - STATIC - CAUTION                         | 2           |
| 11           | 6231227            | BRACKET - PLUG BLOCK                             | 1           |
| 12           | NOT USED           |  |             |
| 13           | NOT USED           |  |             |
| 14           | NOT USED           |  |             |
| 15           | NOT USED           |  |             |
| 16           | 1451097            | SCREW, #8-32 x .31 HEX HD TF - BLACK (NOT SHOWN) | 9           |
| 17           | NOT USED           |  |             |
| 18           | NOT USED           |  |             |
| 19           | NOT USED           |  |             |
| 20           | NOT USED           |  |             |
| 21           | 6231159            | CLOSURE PLATE                                    | 1           |
| 22           | NOT USED           |  |             |
| 23           | 6231181            | BRKT/HARN ASSY - COIN HDLG                       | 1           |
| 24           | 9900130            | SCREW, #6-32 x 1/4 PHS S/TAPPING                 | 2           |
| 25           | 9983778            | TRIAC - 35A - 600V                               | 1           |
| 26           | 4721035            | SCREW, #8-18 x .38 - LGM                         | 1           |
| 27           | NOT USED           |  |             |
| 28           | 4304069            | JUMPER - MONETARY BOARD                          | 1           |
| 29           | 6236010            | INTFC. PCB ASSY - COIN MECH                      | 1           |
| 30           | 1471199            | 8-18 x 1/2 PHS TYPE B ZP                         | 3           |
| 31           | 6231392            | CONTROLLER BD. COVER                             | 1           |
| 32           | 6231315            | LABEL - LED FUNCTION                             | 1           |
| 33           | G6266000           | MAIN CONTROLLER PCB ASSY                         | 1           |
| 34           | 6231030            | STANDOFF - FASTENER                              | 14 1        |

# GFD-4 Operation and Service Manual

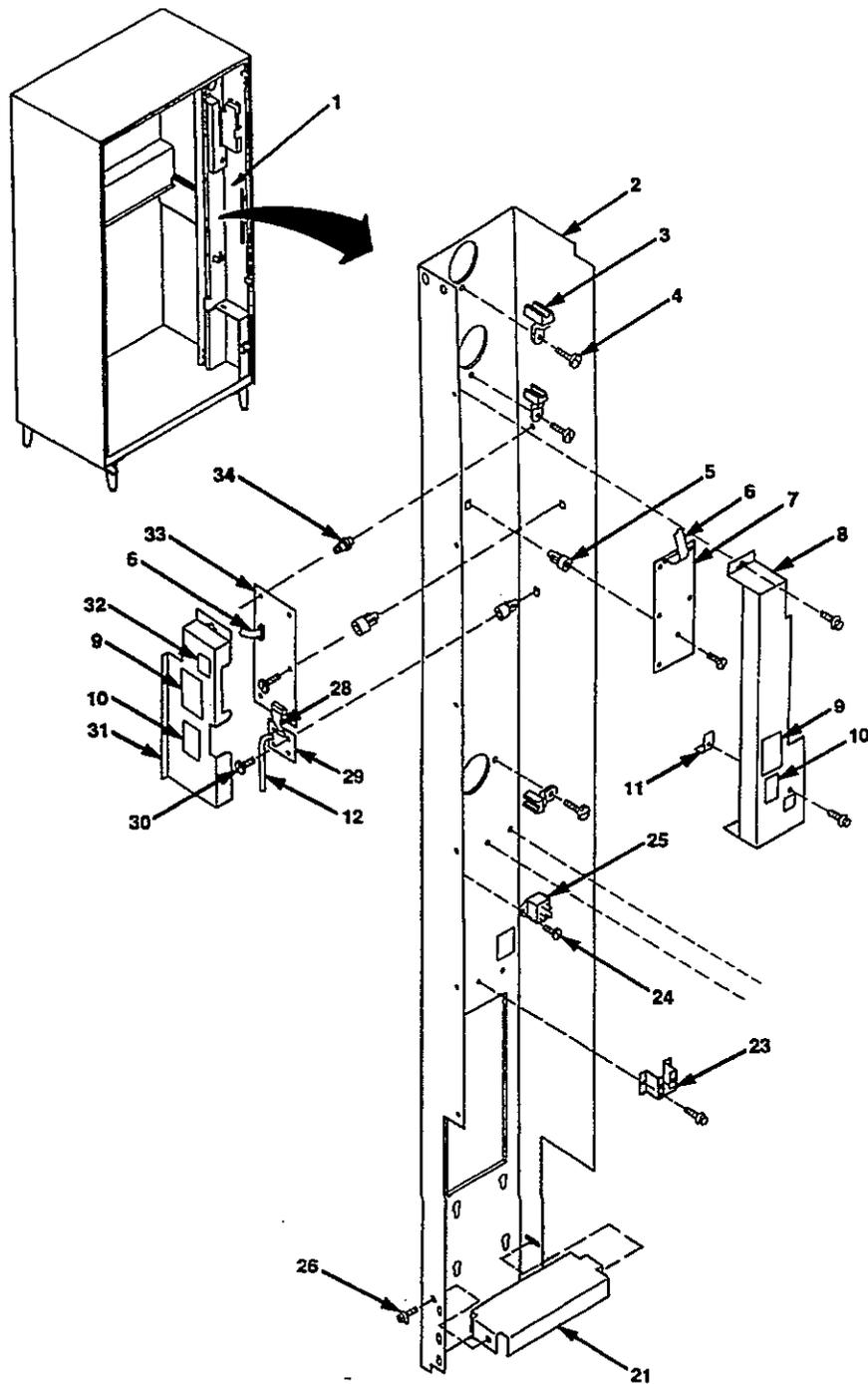


FIGURE 19-B

# GFD-4 Operation and Service Manual

**TABLE 20.  
MONETARY PANEL ASSEMBLY**

| <u>INDEX</u> | <u>PART NUMBER</u> | <u>DESCRIPTION</u>   | <u>QTY.</u> |
|--------------|--------------------|--|-------------|
| 1            | G6265000           | MONETARY PANEL ASSEMBLY  | 1           |
| 2            | 9900081            | NUT, #8-32 HEX W/LW  | 14          |
| 3            | 6151140            | SWITCH - IDM160  | 1           |
| 4            | 6231382            | COVER - SERVICE LIGHT SWITCH                                       | 1           |
| 5            | 6235001            | PANEL AND STUD ASSEMBLY  | 1           |
| 6            | 1451042            | CLAMP - WIRE   | 1           |
| 7            | 1451043            | COVER - CLAMP  | 1           |
| 8            | 1475018            | DISPLAY ASSEMBLY<br>(INCLUDES INDEX #'S 9 THROUGH 12)              | 1           |
| 9            | 1475099            | BRACKET - PCB DISPLAY  | 1           |
| 10           | 1472261            | CABLE ASSEMBLY - RIBB.   | 1           |
| 11           | 9989538            | PCB ASSEMBLY - 10 CHARACTER DISPLAY                                | 1           |
| 12           | 2226380            | SCREW - #6-19 X .38  | 1           |
| 13           | 4041106            | SCREW - #8 18 X 3/4  | 2           |
| 14           | 1475100            | COVER - DISPLAY  | 1           |
| 15           | 2302053            | SPACER CUP   | 10          |
| 16           | 1475071            | PLATE - MAGNET MOUNTING  | 1           |
| 17           | 1475048            | BRACKET - NO VALIDATOR (OPTIONAL)                                  | -           |
| 18           | 3122056            | MAGNET RETAINER  | 2           |
| 19           | 1475083            | CHUTE ASSEMBLY - COIN  | 1           |
| 20           | 1127808            | SPRING SHELF   | 1           |
| 21           | 1475008            | BRACKET - COIN RETURN  | 1           |
| 22           | 6231311            | BRACKET ASSEMBLY - COIN MECH<br>(INCLUDES INDEX #'S 23 THROUGH 28) | 1           |
| 23           | 6235024            | BRACKET - COIN MECH  | 1           |
| 24           | 2204093            | WASHER - SCAVENGER   | 1           |
| 25           | 6231037            | CLAMP - CABLE  | 1           |
| 26           | 6235025            | ARM - SCAVENGER  | 1           |
| 27           | 2228011            | SPACER RELEASE   | 2           |
| 28           | 9900106            | SCREW - #8-32 X 3  | 7           |
| 29           | 1475073            | BUTTON ASSEMBLY - COIN RETURN                                      | 1           |
| 30           | 1472223            | COIN INSERT  | 1           |
| 31           | 1472222            | COIN BLOCK   | 1           |
| 32           | G1475002           | INSERT INSTR. - LOWER  | 1           |
|              | G1475003           | INSERT INSTR. - LOWER  |             |
|              | G1475004           | INSERT INSTR. - LOWER  |             |
| 33           | G1475007           | FACEPLATE ASSEMBLY<br>(INCLUDES INDEX #'S 34 THROUGH 39)           | 1           |
| 34           | 1475030            | PLATE - SELECTION  | 1           |
| 35           | 1475029            | SWITCH ASSEMBLY - SELECTION  | 1           |
| 36           | G1475006           | LETTER SHEET - GLASCO  | 1           |
| 37           | 1475089            | NUT - SELF TH  | 4           |
| 38           | 1472251            | LENS - PUSH BUTTON   | 21          |
| 39           | G1475008           | FACEPLATE - MONETARY   | 1           |
| 40           | G6265002           | INSERT - INSTR - UPPER - GLASCO                                    | 1           |
| 41           | NOT USED           |  |             |
| 42           | 9989594            | SWITCH 1DM3  | 1           |
| 43           | 4245186            | SCREW - #8-32 X 1  | 4           |

# GFD-4 Operation and Service Manual

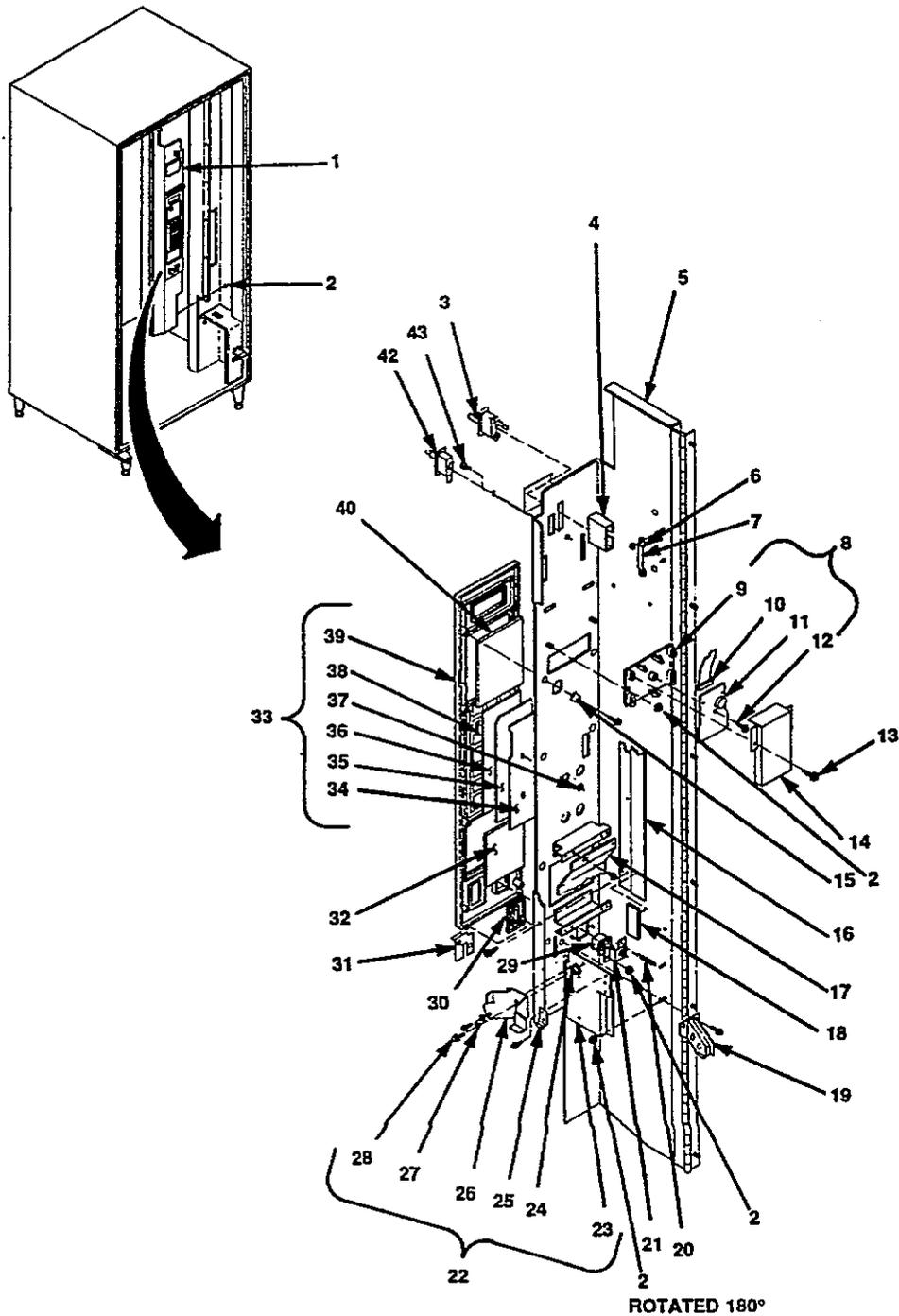


FIGURE 20

# GFD-4 Operation and Service Manual

**TABLE 21.**

**CANISTER SUPPORT CHANNEL ASSEMBLY AND MIXING BOWLS**

| <u>INDEX</u> | <u>PART NUMBER</u> | <u>DESCRIPTION</u>  | <u>QTY.</u> |
|--------------|--------------------|---|-------------|
| 1            | 6231033            | BRACKET - CANISTER SUPPORT  | 1           |
| 2            |                    | SCREW   | 2           |
| 3            | 6261130            | CANISTER SUPPORT CHANNEL ASSEMBLY<br>(SEE TABLE 21-1 FOR DETAILS) | 1           |
| 4            | 1451097            | SCREW, #8-32 x .31 HEX TF   | 4           |

**TABLE 21-1.**

**CANISTER SUPPORT CHANNEL ASSEMBLY**

| <u>INDEX</u> | <u>PART NUMBER</u> | <u>DESCRIPTION</u>  | <u>QTY.</u> |
|--------------|--------------------|---|-------------|
| 1            | 6261130            | CHANNEL ASSEMBLY - CANISTER SUPPORT   | 1           |
| 2            | 2302223            | GROMMET - 3/16<br>(SEE TABLE 21-2 FOR APPLICATIONS AND LOCATIONS)   | -           |
| 3            | 6237315            | RETAINER - TUBE - MIXING BOWL<br>(SEE TABLE 21-2 FOR APPLICATIONS AND LOCATIONS)                                      | -           |
| 4            | 6237115            | GROMMET - WHIPPER MOUNTING<br>(SEE TABLE 21-2 FOR APPLICATIONS AND LOCATIONS)   | -           |
| 5            | -                  | MIXING BOWL AND WHIPPER ASSEMBLIES<br>(SEE TABLE 21-3 FOR APPLICATIONS AND LOCATIONS, AND<br>FIGURE 21-3 FOR DETAILS) | -           |

**TABLE 21-2.**

**MIXING BOWL AND WHIPPER POSITIONS**

| <u>POSITION</u> | <u>SELECTION</u>  | <u>WHIPPER</u> | <u>COMPONENT</u>            | <u>QTY</u> | <u>PART NO.</u> |
|-----------------|-------------------|----------------|-----------------------------|------------|-----------------|
| A               | CHOCOLATE         | YES            | MIXING BOWL ASSEMBLY        | 1          | 6237127         |
|                 |                   |                | RETAINER TUBE - MIXING BOWL | 1          | 6237315         |
|                 |                   |                | GROMMET - WHIPPER MOUNTING  | 1          | 6237115         |
|                 |                   |                | GROMMET 3/16                | 1          | 2302223         |
|                 |                   |                | WHIPPER ASSEMBLY            | 1          | 6237195         |
| B<br>C          | NOT USED          | YES            | MIXING BOWL ASSEMBLY        | 1          | 6237128         |
|                 | CONDIMENTS        |                | RETAINER TUBE - MIXING BOWL | 1          | 6237315         |
|                 |                   |                | GROMMET - WHIPPER MOUNTING  | 1          | 6237115         |
|                 |                   |                | GROMMET 3/16                | 1          | 2302223         |
|                 |                   |                | WHIPPER ASSEMBLY            | 1          | 6237195         |
|                 |                   |                |                             |            |                 |
| D               | FREEZE DRY TEA    | NO             | MIXING BOWL ASSEMBLY        | 1          | 6237125         |
|                 |                   |                | RETAINER TUBE - MIXING BOWL | 1          | 6237315         |
| E               | FREEZE DRY DECAF  | NO             | MIXING BOWL ASSEMBLY        | 1          | 6237125         |
|                 |                   |                | RETAINER TUBE - MIXING BOWL | 1          | 6237315         |
| F               | FREEZE DRY COFFEE | NO             | MIXING BOWL ASSEMBLY        | 1          | 6237125         |
|                 |                   |                | RETAINER TUBE - MIXING BOWL | 1          | 6237315         |

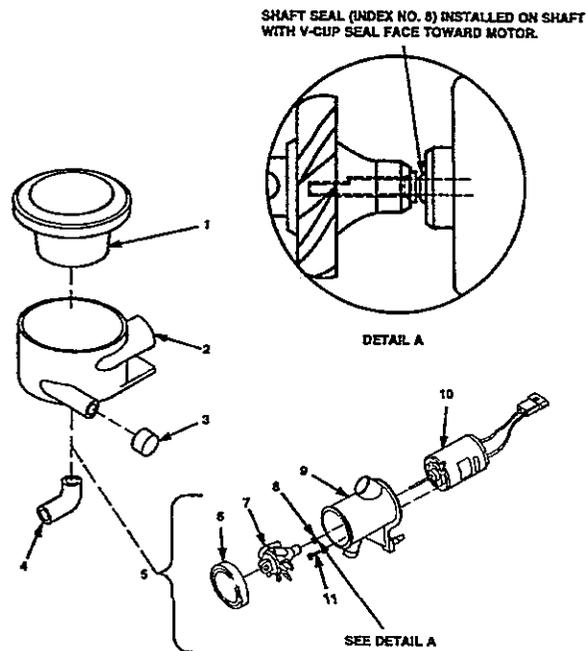
# GFD-4 Operation and Service Manual

**TABLE 21-3.  
MIXING BOWL AND WHIPPER ASSEMBLIES**

| <u>INDEX</u> | <u>PART #</u> | <u>DESCRIPTION</u>                                    | <u>QUANTITY PER MIXING BOWL ASSEMBLY</u><br><u>(BY PART NUMBER)</u> |         |         |
|--------------|---------------|---|---|---------|---------|
|              |               |   | 6237127   | 6237125 | 6237128 |
| 1            | 6237313       | VENT - BOWL   | 1   | 1       | 1       |
| 2            | 6237118       | MIXING BOWL   | 1   | 1       | 1       |
| 3            | 6237306       | VINYL CAP - .38 I.D.                                  | 1   | 1       | -       |
| 4            | 6237312       | SPOUT - MIXING BOWL                                   | -   | 1       | -       |
| 5            | 6237195       | WHIPPER ASSEMBLY<br>(INCLUDES INDEX #'S 6 THROUGH 11) | 1   | -       | 1       |
| 6            | 6237114       | COVER - WHIPPER                                       | 1   | -       | 1       |
| 7            | 6237113       | IMPELLER - WHIPPER                                    | 1   | -       | 1       |
| 8            | 6237110       | V RING - SHAFT SEAL                                   | 1   | -       | 1       |
| 9            | 6237112       | HOUSING - IMPELLER                                    | 1   | -       | 1       |
| 10           | 6237156       | MOTOR ASSEMBLY - WHIPPER                              | 1   | -       | 1       |
| 11           | 6237119       | SCREW, M3XL.5-6GX6MM - SPH                            | 1   | -       | 1       |
| -            | 6237117       | IMPELLER REMOVAL TOOL*                                | -   | -       | -       |

\*(NOT SHOWN) - INCLUDED IN ALL PARTS BAGS

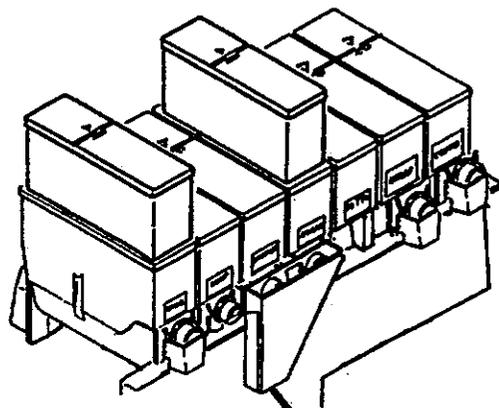
**FIGURE 21-3**



**TABLE 22.  
COFFEE AND CONDIMENT CHUTE**

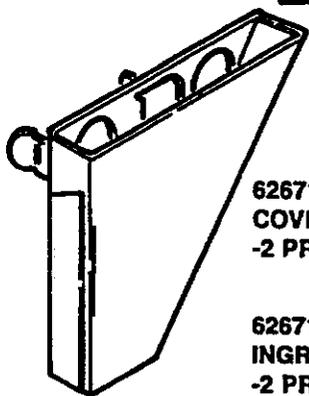
| <u>INDEX</u> | <u>PART NUMBER</u> | <u>DESCRIPTION</u>  | <u>QTY.</u> |
|--------------|--------------------|---|-------------|
| 1            | 6237144            | BRACKET - DEFLECTOR - CHOCOLATE                           | 1           |
| 2            | 6267144            | CHUTE ASSEMBLY - 2 INGRED<br>(INCLUDES INDEX #'S 3 AND 4) | 1           |
| 3            | 6267145            | INGREDIENT CHUTE - 2 PRODUCT                              | 1           |
| 4            | 6267146            | COVER - INGRED CHUTE - 2 PRODUCT                          | 1           |

# GFD-4 Operation and Service Manual



**6237144**  
**BRACKET - DEFLECTOR - CHOCOLATE**  
**(USED ON ALL MACHINES)**

**FIGURE 22**



**6267146**  
**COVER INGRED CHUTE**  
**-2 PROD**

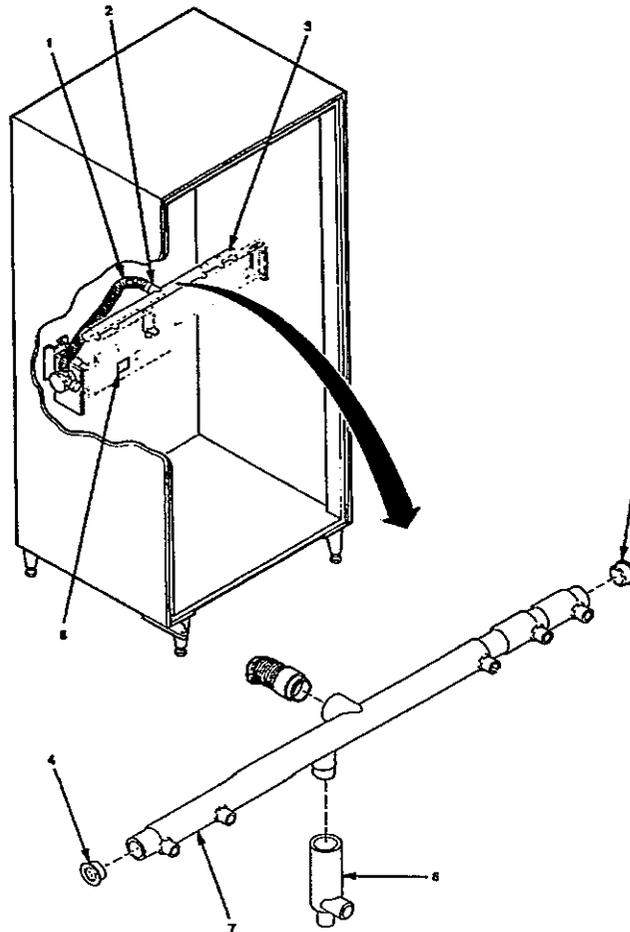
**6267145**  
**INGRED CHUTE**  
**-2 PROD**

**6267144**  
**CHUTE ASSEMBLY**  
**-2 INGREDIENT**  
**USED FOR SUGAR**  
**AND LIGHTENER**

# GFD-4 Operation and Service Manual

**TABLE 23.  
VENTILATION ASSEMBLY**

| <u>INDEX</u> | <u>PART NUMBER</u> | <u>DESCRIPTION</u>   | <u>QTY.</u> |
|--------------|--------------------|--|-------------|
| 1            | 6237337            | HOSE - EXHAUST - 18" LG  | 1           |
| 2            | 6137157            | COUPLING VENT HOSE   | 2           |
| 3            | 6267310            | VENT ASSEMBLY - FD (NO SOUP)<br>(INCLUDES INDEX #'S 4, 6, AND 7) | 1           |
| 4            | 6237335            | PLUG - CENTER PULL - 1.07  | 1           |
| 5            | NOT USED           |  |             |
| 6            | 6237336            | VENT - EXTENSION - SUGAR/LIGHTENER                               | 1           |
| 7            | 6267301            | VENT - SHELF - F.D.  | 1           |
| 8            | 6231169            | LABEL - EXHAUST FILTER INSP                                      | 1           |

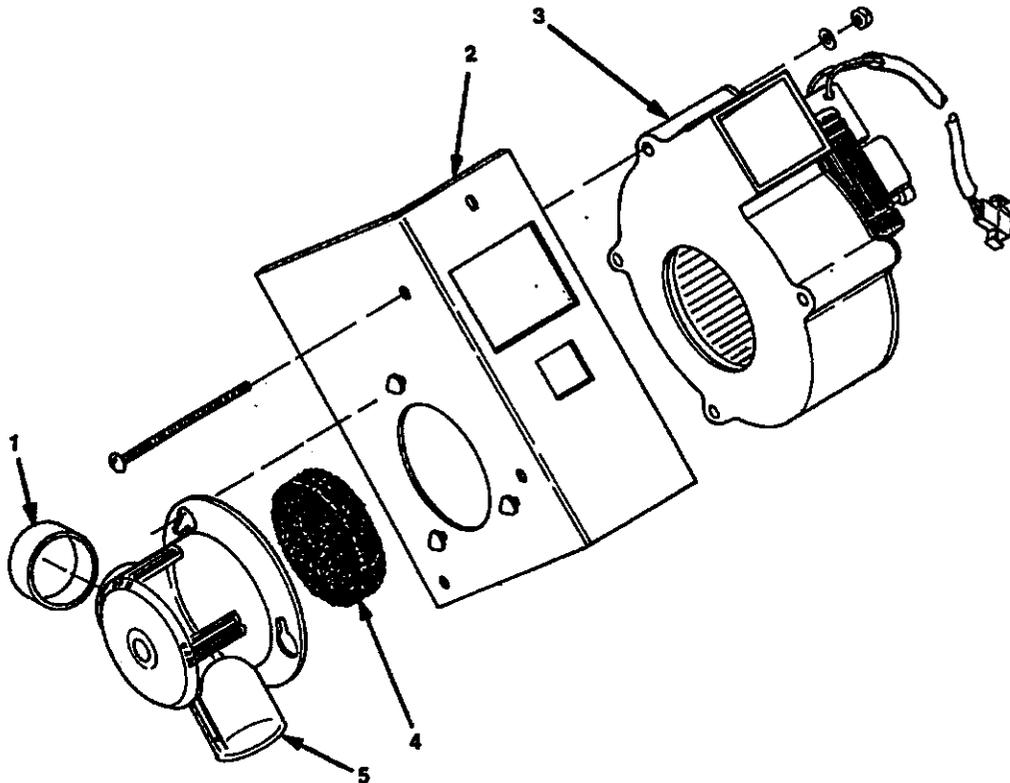


**FIGURE 23**

# GFD-4 Operation and Service Manual

**TABLE 23-1.**  
**FAN, FILTER, AND HOUSING ASSEMBLY**

| <b>INDEX</b> | <b>PART NUMBER</b> | <b>DESCRIPTION</b>   | <b>QTY.</b> |
|--------------|--------------------|--|-------------|
| 1            | 6237305            | VINYL CAP - 1.25 I.D.  | 1           |
| 2            | 6231550            | BRACKET ASSEMBLY - BLOWER MTG                                | 1           |
| 3            | 6231548            | BLOWER ASSEMBLY (HORIZONTAL)<br>(INCLUDES MOUNTING HARDWARE) | 1           |
| 4            | 6237340            | FILTER - EXHAUST BLOWER                                      | 1           |
| 5            | 6237342            | HOUSING - EXHAUST BLOWER                                     | 1           |

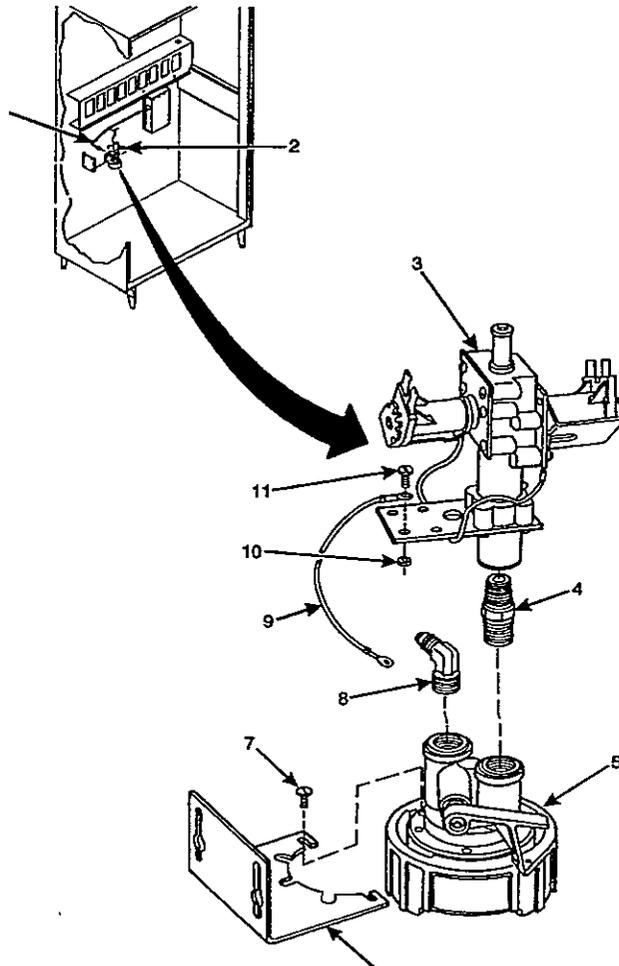


**FIGURE 23-1**

# GFD-4 Operation and Service Manual

**TABLE 24-A.  
WATER SUPPLY - WITH WATER FILTER OPTION**

| <u>INDEX</u> | <u>PART NUMBER</u> | <u>DESCRIPTION</u>  | <u>QTY.</u> |
|--------------|--------------------|---|-------------|
| 1            | 6261120            | TUBE ASSEMBLY - WATER INLET   | 1           |
| 2            | 6238110            | HEAD ASSEMBLY - FILTER AND VALVE<br>(INCLUDES INDEX #'S 3 THROUGH 11) | 1           |
| 3            | 3108045            | VALVE - WATER INLET   | 1           |
| 4            |                    | NIPPLE - 3/8 NPTF - HEX   | 1           |
| 5            | 3158022            | HEAD - WATER FILTER   | 1           |
| 6            | 3158023            | BRACKET - MOUNTING - WATER FILTER                                     | 1           |
| 7            | 9900163            | SCREW, #10-32 x 5/8 RHS T/C   | 2           |
| 8            | 3128150            | ELBOW - MALE - 1/4 SAE FLX 3/8 NPTF                                   | 1           |
| 9            | 3116122            | GROUND WIRE ASSEMBLY  | 1           |
| 10           | 9900081            | NUT, #8-32 KEPS   | 1           |
| 11           | 9900023            | SCREW, #8-32 x .37 PITS W/LW  | 1           |



**FIGURE 24-A**

# GFD-4 Operation and Service Manual

**TABLE 25.  
WATER TANK ASSEMBLY**

| <u>INDEX</u> | <u>PART NUMBER</u> | <u>DESCRIPTION</u>   | <u>QTY.</u> |
|--------------|--------------------|--|-------------|
| 1            |                    | ATTACHING HARDWARE   | 4           |
| 2            | 6231036            | CLAMP - WATER TANK   | 2           |
| 3            | 6238001            | WATER TANK ASSEMBLY<br>(INCLUDES INDEX #'S 4 THROUGH 22)           | 1           |
| 4            | 6238150            | LID ASSEMBLY-FINAL-WATER TANK<br>(INCLUDES INDEX #'S 5 THROUGH 14) | 1           |
| 5            | 6238167            | WELD ASSEMBLY-COVER-WATER TANK                                     | 1           |
| 6            | 6238070            | SCREW-#4-17 X .62 HEX HEAD   | 4           |
| 7            | 6238084            | SWITCH-LEVER - 10 GRAM   | 2           |
| 8            | 6238068            | BRACKET-MOUNTING-SWITCH  | 1           |
| 9            | 6138183            | ACTUATOR-SWITCH  | 1           |
| 10           | 6124073            | RETAINING RING REINFORCE TYPE                                      | 2           |
| 11           | 6237049            | SCREW-#8-16 X .25  | 2           |
| 12           | 6508033            | FLOAT-WATER TANK   | 1           |
| 13           | 6238020            | SHAFT-FLOAT  | 1           |
| 14           | 6238144            | BEARING-LID-HOT WATER TANK   | 1           |
| 15           | 6238026            | GASKET-CUT-WATER TANK  | 1           |
| 16           | 6238015            | WELD ASSEMBLY - WATER TANK   | 1           |
| 17           | 9900081            | NUT-#8-32 KEPS   | 16          |
| 18           | 3608005            | CLIP-SAFETY-THERMOSTAT   | 1           |
| 19           | 6238135            | THERMOSTAT-AUTO RESET  | 1           |
| 20           | 6238100            | HEATER-1250 WATTS @ 120 V  | 1           |
| 21           | 1172021            | NUT-1/4-20 WHIZ-LOCK   | 6           |
| 22           | 6238042            | GASKET-HEATER  | 1           |
| 23           | 6238044            | TANK COVER AND INSULATION ASSEMBLY                                 | 1           |
| 24           | 6231189            | LABEL-WARNING-HIGH VOLTAGE   | 1           |
| 25           | 1452139            | RETAINER-HARNES  | 3           |
| 26           | 1451097            | SCREW-#8-32 X .31 HEX HEAD   | 7           |
| 27           | 6238077            | COVER-HEATER-WATER TANK  | 1           |
| 28           | 6238139            | RETAINER-SENSOR-HOT WATER TANK                                     | 1           |
| 29           | 6231188            | LABEL-CAUTION-HOT SURFACE  | 1           |
| 30           | 6238045            | PLUG ASSEMBLY - HOT WATER TANK                                     | OPT         |
| 31           | 6238170            | VALVE ASSEMBLY, HOT WATER TANK<br>(SEE FIGURE 25-1 FOR DETAILS)    | 4           |
| 32           | 6236022            | SENSOR ASSEMBLY - TANK TEMPERATURE                                 | 1           |

# GFD-4 Operation and Service Manual

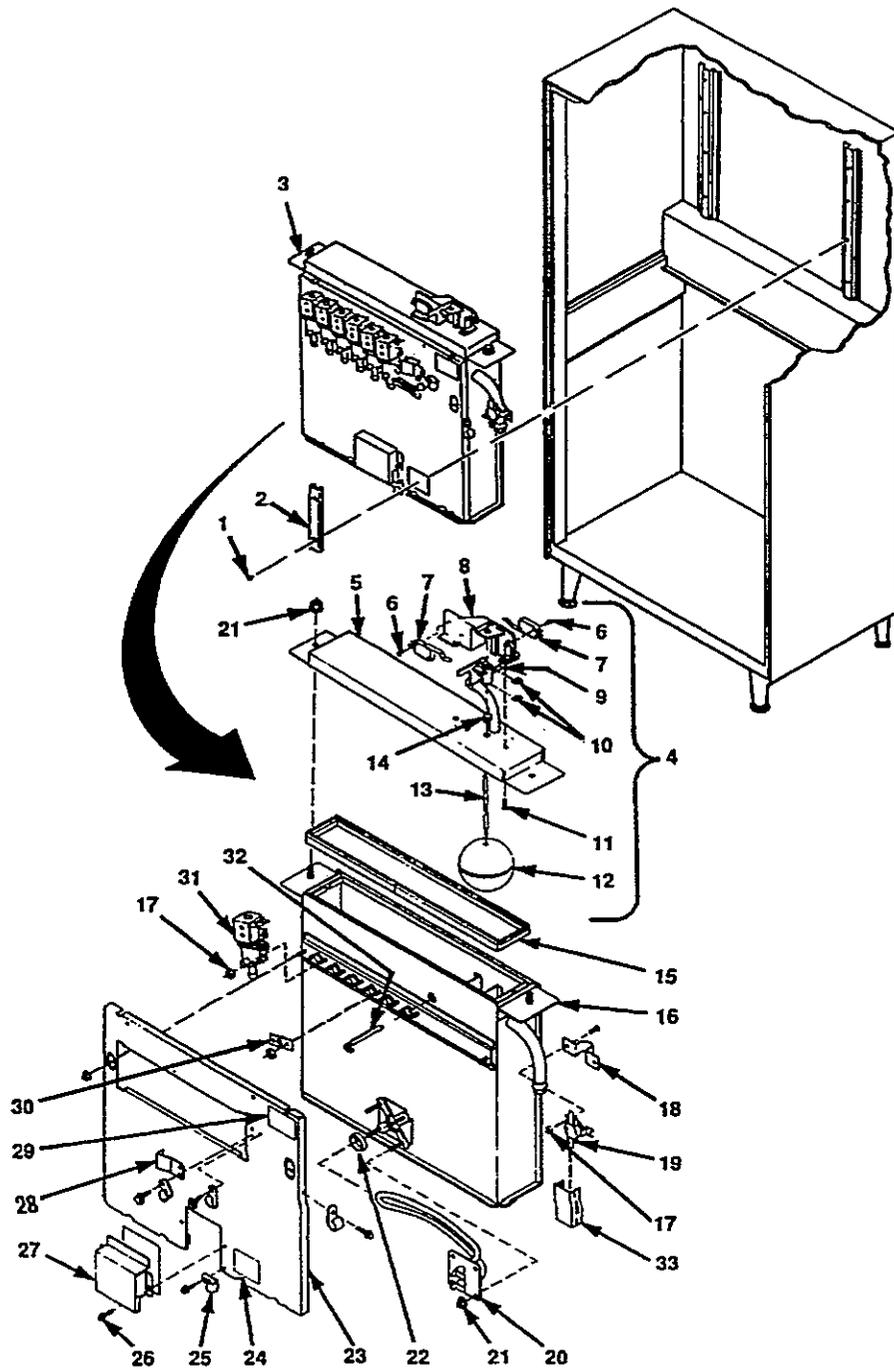
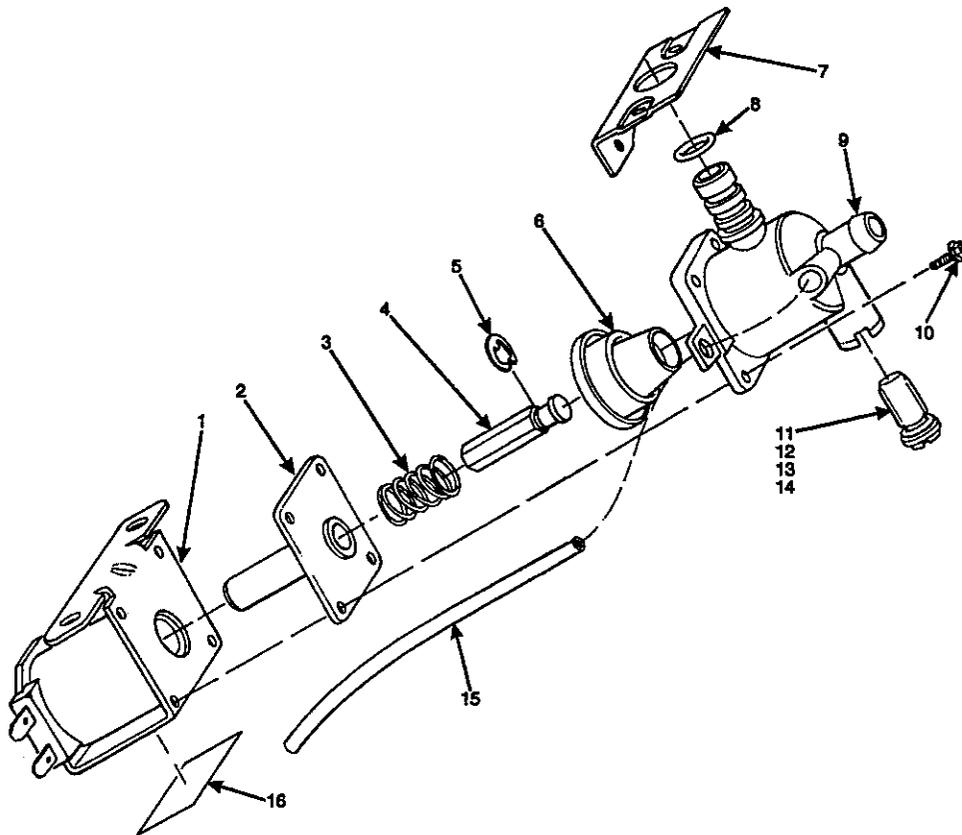


FIGURE 25

# GFD-4 Operation and Service Manual

**TABLE 25-1  
VALVE ASSEMBLY, HOT WATER TANK**

| <b>INDEX</b> | <b>PART NUMBER</b> | <b>DESCRIPTION</b>                 | <b>QTY.</b> |
|--------------|--------------------|------------------------------------|-------------|
| -            | 6238170            | VALVE ASSEMBLY, HOT WATER TANK     | REF         |
| 1            | 6238079            | COIL AND FRAME ASSEMBLY            | 1           |
| 2            | 6238141            | STEM ASSEMBLY - HOT WATER VALVE    | 1           |
| 3            | 6238085            | SPRING - H. W. V.                  | 1           |
| 4            | 6238121            | PLUNGER - HOT WATER VALVE          | 1           |
| 5            | 3103029            | WALDES TRUARC RING                 | 1           |
| 6            | 6238040            | DIAPHRAGM                          | 1           |
| 7            | 6238073            | BRACKET - VALVE MOUNTING           | 1           |
| 8            | 6238074            | "O" RING - .48ID X .10             | 1           |
| 9            | 6238123            | BODY - HOT WATER VALVE             | 1           |
| 10           | 6138288            | SCREW - #6-32 X 1/2 SHWAD          | 4           |
| 11           | 6238143            | SCREW METERING ASSEMBLY - H. W. V. | 1           |
| 12           | 6154232            | O RING - .239 x .07                | 1           |
| 13           | 6238103            | ADJUSTER - HOT WATER VALVE         | 1           |
| 14           | 6238146            | PLUG - ADJUSTER - HOT WATER VALVE  | 1           |
| 15           | 6118110            | TUBE - VALVE - BREWER              | 1           |
| 16           | 6238091            | LABEL - HOT WATER VALVE            | 1           |



**FIGURE 25-1**

# GFD-4 Operation and Service Manual

**TABLE 26-A.  
MISCELLANEOUS MOUNTED PARTS - DOOR ASSEMBLY**

| <u>INDEX</u> | <u>PART NUMBER</u> | <u>DESCRIPTION</u>                     | <u>QTY.</u> |
|--------------|--------------------|--|-------------|
| 1            | 1172262            | BUSHING - DOOR HINGE - UPPER           | 1           |
| 2            | 6232036            | SCREW, 5/16 - 18 x .75 FLAT HD. SOCKET | 2           |
| 3            | G6262009           | HINGE ASSY - UPPER - "T" GRAY          | 1           |
| 4            | 3142138            | HANGER - CUP STATION                   | 1           |
| 5            | 1451097            | SCREW, #8-32 x .31 H.H. TF             | 1           |
| 6            | 6262077            | LIFT BRACKET - CUP STATION             | 1           |
| 7            |                    | MOUNTING HARDWARE                      |             |
| 8            | 1211105            | #1/4-20 KEPS NUT EXT LW ZIP            | 4           |
| 9            | G6262011           | HINGE ASSY - LOWER - "T" GRAY          | 1           |
| 10           | 4242145            | BEARING - THRUST - LOWER HINGE         | 1           |
| 11           | 6232208            | WELD SCREW - 1/4-20 x 1" LG            | 2           |
| 12           | NOT USED           |  |             |
| 13           | 1451097            | SCREW, #8-32 x .31 H.H. TF             | 2           |
| 14           | 6231164            | BRACKET - DOOR SUPPORT                 | 1           |
| 15           | 6262046            | FILLER STRIP - SANITATION              | 1           |

**TABLE 26-B.  
MISCELLANEOUS MOUNTED PARTS - CABINET ASSEMBLY**

| <u>INDEX</u> | <u>PART NUMBER</u> | <u>DESCRIPTION</u>                     | <u>QTY.</u> |
|--------------|--------------------|--|-------------|
| 1            | 6231510            | INSULATION - BACK - HOT WATER TANK     | 1           |
| 2            | 6231073            | LOCK ARM - CABINET                     | 2           |
| 3            | 1141043            | SCREW, #10-32 x .50 HEX HEAD           | 4           |
| 4            | 6231143            | BRACKET - POWER PANEL RETAINER         | 1           |
| 5            | 1451097            | SCREW, #8-32 x .31 HEX HD T.F. - BLACK | 2           |
| 6            | 1471009            | STOP - MONETARY PANEL                  | 1           |
| 7            | 1451097            | SCREW, #8-32 x .31 HEX HD T.F. - BLACK | 3           |
| 8            | 6231138            | WATER SHIELD                           | 1           |
| 9            | 1451097            | SCREW, #8-32 x .31 HEX HD T.F. - BLACK | 2           |
| 10           | 6231033            | BRACKET - CANISTER SUPPORT             | 1           |
| 11           | 1451097            | SCREW, #8-32 x .31 HEX HD T.F. - BLACK | 2           |
| 12           | 6231142            | PLATE - WATER - FILTER                 | 1           |
| 13           | 1451097            | SCREW, #8-32 x .31 HEX HD T.F. - BLACK | 2           |
| 14           | 6231118            | BRACE - CANISTER SUPPORT               | 1           |
| 15           | 1451097            | SCREW, #8-32 x .31 HEX HD T.F. - BLACK | 2           |

# GFD-4 Operation and Service Manual

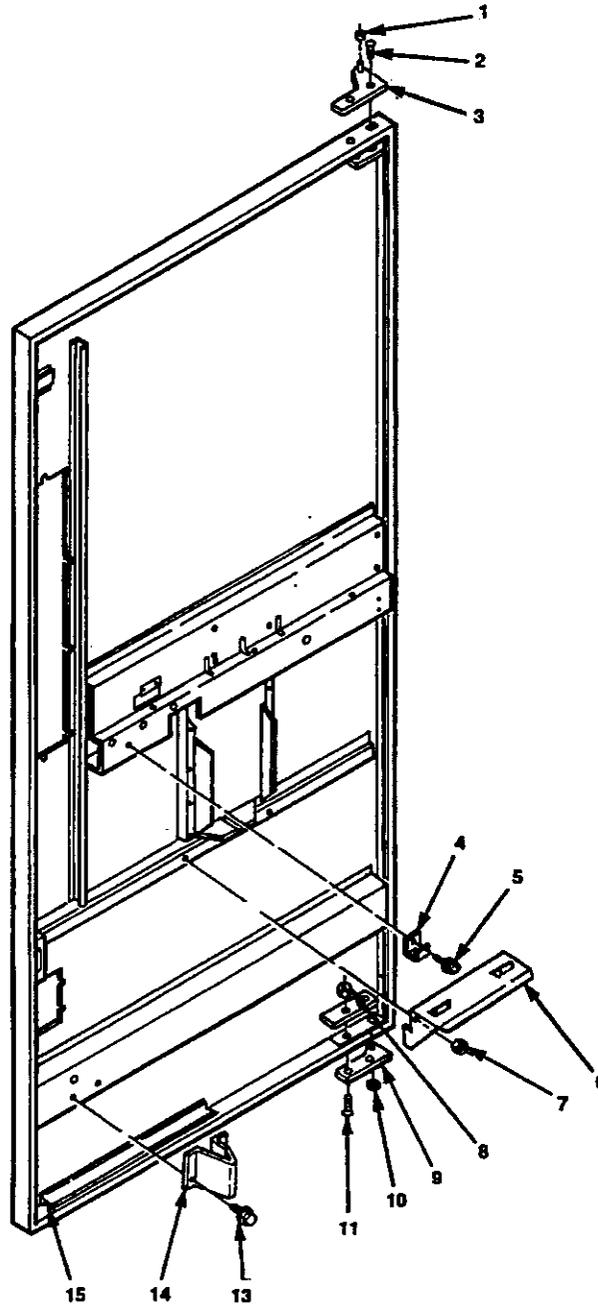
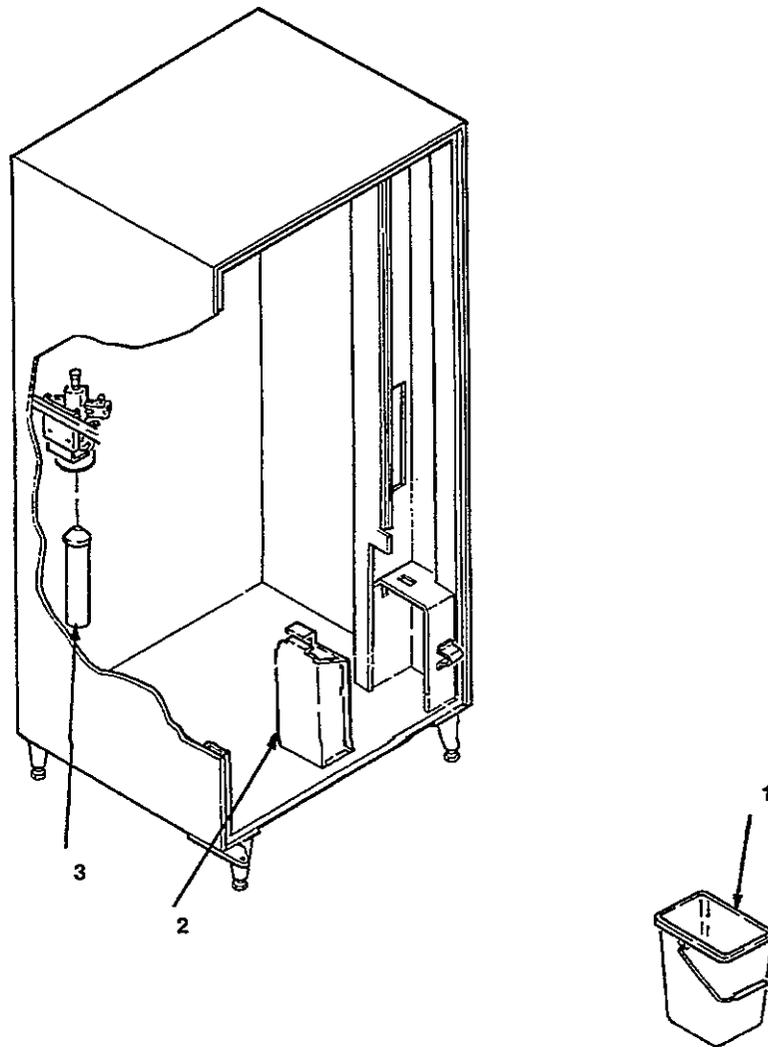


FIGURE 26-A

# GFD-4 Operation and Service Manual

**TABLE 27.  
MISCELLANEOUS LOOSE PARTS**

| <u>INDEX</u> | <u>PART NUMBER</u> | <u>DESCRIPTION</u>                        | <u>QTY.</u> |
|--------------|--------------------|---|-------------|
| 1            | 6201025            | WASTE BUCKET                              | 1           |
| 2            | 6231147            | MONEY BOX ASSEMBLY                        | 1           |
| 3            | 6118071            | CARTRIDGE - WATER FILTER - EVERPURE QC4-H | 1           |



**FIGURE 27**

# GFD-4 Operation and Service Manual

**TABLE 28.  
POWER PANEL ASSEMBLY**

| <u>INDEX</u> | <u>PART NUMBER</u> | <u>DESCRIPTION</u>                  | <u>QTY.</u> |
|--------------|--------------------|-------------------------------------|-------------|
| 1            | 6231091            | POWER PANEL ASSEMBLY                | 1           |
| 2            | 9989103            | FILTER - INTERFERENCE               | 1           |
| 3            | 6231140            | POWER PANEL ASSEMBLY                | 1           |
| 4            | 3157060            | SCREW, #8-32 x .31 HEX W/HD SLOTTED | 4           |
| 5            | 4255087            | TERMINAL BLOCK                      | 1           |
| 6            | 9900197            | SCREW, #8-32 x 1/2 PHS              | 1           |
| 7            | 9989013            | TRANSFORMER ASSEMBLY - 26 V         | 1           |
| 8            | 4071041            | CIRCUIT BREAKER - 15 AMP            | 1           |
| 9            | 9989426            | CIRCUIT BREAKER - 1/2 AMP           | 1           |
| 10           | 9989356            | CIRCUIT BREAKER - 1 AMP             | 1           |
| 11           | 9984616            | SWITCH DPST - 20 AMP                | 1           |
| 12           | 9900124            | SCREW, #6-32 x 1/4 PHS              | 2           |
| 13           | 6231186            | LABEL - POWER CONTROL MOD           | 1           |
| 14           | 6231194            | LABEL - POWER PANEL                 | 1           |
| 15           | 3102491            | CABLE CLAMP RICHCO #N8              | 2           |
| 16           | 1451097            | SCREW, #8-32 x .31 HEX HD. TF/BLACK | 6           |
| 17           | 6231217            | SCREW, #8-32 x 1.500 HEX T/F        | 4           |
| 18           | 9989021            | TRANSFORMER - 24 VOLT               | 1           |
| 19           | 1451133            | 8-32 x 1.25 HWS TAPTITE Z/B         | 4           |
| 20           | 6239010            | HARNESS - POWER TO COIN AND WHIP    | 1           |
| 21           | 6231071            | COVER - POWER PANEL                 | 1           |
| 22           | 6239019            | HARNESS - POWER                     | 1           |
| 23           | 6236018            | PCB ASSEMBLY - POWER SUPPLY         | 1           |
| 24           | 1471199            | 8-18 x 1/2 PHS TYPE B ZP            | 4           |
| 25           | 9989329            | PLASTIC EXPANSION NUT .250 SPACER   | 4           |
| 26           | 1471100            | POWER SUPPLY - INT. TO              | 1           |
| 27           | 2221049            | WIRE CLAMP .302 DIA                 | 1           |

