



Notes: Place one rod with red tube in hole "B" of rotor. Place one rod with white tube in hole "C" rotor.

Cam set in hole #: 5

Rear Spacer set in hole #: 12

Load Package: Load back bottles first caps to the back, then install bottle divider assembly, then front bottles caps to the back.

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Discharge Member: large port

Closure Strip: large port

Can Chute Accessories: large port

Wide Column Capacity: 56

Narrow Column Capacity: 32

Total Capacity: 312